



*Research article*

## **A methodology for the modular structure planning of product-service systems**

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**Abstract:** Product-service system (PSS) is an important way of the transformation and upgrading of modern manufacturing industry, it is also one of core development trends of intelligent manufacturing. A PSS can be configured quickly and cheaply to meet the customer's personalized product and service requirements via a PPS design platform, and a modular master structure is the core of PSS design platform. When a PSS instance is configured, it needs to determine the module types and make decisions on the types of PSS firstly, so as to build a master structure for PSS. Therefore, the decision-making on module types and customization degree is a key step to establish the PSS modular master structure. This article proposes a five-step planning method for the modular structure planning of PSS. Firstly, the PSS module types are classified based on the Kano model. Then, bi-level decision-making on modules and its properties are finished by using conjoint analysis method, includes the customer's decision-making on modules and their properties, and the manufacturer's modules and their properties, which provides support for PSS modular optimization configuration design. Finally, the proposed methodology is validated through the case of power transformer. The proposed module planning method for the PSS modular structure helps to determine the module types for PSS services solution layer and generic part layer.

**Keywords:** product-service system; modular master structure; modular design; conjoint analysis

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## 1. Introduction

Intelligent manufacturing is reforming the design methods, technical systems, and production processes of modern manufacturing industry, and is thereby driving the global manufacturing industry stepping forward a new stage of development [1,2]. Product-service system (PSS) is an important way of the transformation and upgrading of modern manufacturing industry, it is also one of core development trends of intelligent manufacturing [3]. In particular, the intelligent design of a Product-service system (PSS) is one of the core development trends of intelligent manufacturing. PSS aims to offer a leverage of products and services to jointly fulfill individual customer needs [4]. With the emergence of PSS strategy, the personalization and variability of PSS inevitably lead to the increase of the cost in stages such as management, design, manufacturing, supply and implementation for enterprises [5]. PSS contains a physical product core, which is supplemented by specific non-physical services [6]. The modularization for realizing technical PSS needs both physical (product) and non-physical (technical service) constituents [7]. Through the establishment of a series of standard physical modules and service modules, the less diversification for internal modules can be realized, which helps to reduce production costs and the impact on the environment. Through the configuration design, external personalization and variability of PSS can be achieved, which helps to meet the customer's individual requirements [8–10].

PSS mainly contains three types: product-oriented PSS, use-oriented PSS and result-oriented PSS [11,12]. The product-oriented PSS is a PSS where the ownership of the tangible product is transferred to the consumer, and additional basic services are provided. The use-oriented PSS is a PSS where the ownership of the tangible product is retained by the service provider who sells the functions of the product via modified distribution and payment systems. The result-oriented PSS is a PSS where products are replaced by services, which are to say, selling the service result or capability of a product. The modularization process of PSS includes two levels, namely are services solution layer and generic part layer [9,13]. In the process of PSS modular optimization configuration design, the service solution modules are configured in services solution layer firstly; in this stage, the service solution layer mainly focuses on the benefits of customer's needs, and takes the customer's maximum satisfaction as the optimization objective. Then, the generic part modules are configured based on the service solutions of services solution layer; in this stage, the modular design in generic part layer mainly focus on the manufacturer's benefits, the optimization goal is to get the maximum cost performance of PSS module and the highest profit margins for manufacturers. It is worth to note that the module configuration in service solution layer is a modular design process with coarse granularity modules (includes physical modules and/or service modules), and decisions are made by the user. Granularity refers to the size of particles; module granularity reflects the size and level of modules. Coarse granularity modules generally consist of sub-modules of lower layers (fine granularity). Compared to the services solution layer, modules in generic part layer are with fine granularity, including physical modules and/or service modules, and decisions are made by the manufacturer. Therefore, PSS modular optimization configuration design consists of two different levels, the first level is user's decision-making configuration design, and the second level is the manufacturer's configuration design. Essentially, the two levels have different decision-making subjects, and their decision-making goals are also different.

PSS modular configuration design can be achieved via PPS design platform, the PPS design platform mainly consists of a universal modular master structure, which is a tree structure [7,14].

Tree nodes are composed of different types of modules (common modules, mandatory modules, and optional modules), the relationships among nodes are constrained by configuration rules [9,13]. When a PSS is configured, according to customer's needs, different types of modules (common modules, mandatory modules, and optional modules) are selected and configured based on the product platform, and forms a series of product instances. However, before the implementation of the modular design, module partition must be finished firstly, coarse granularity modules are divided into fine granularity modules, and a modular coarse structure is built. After the module partition, the types of modules must be identified, as well as modules of customer's decision-making and its properties (services solution layer) and modules of manufacturer's decision-making and its properties (generic part layer). This is a bi-level (service solution level and generic part level) decision-making process for the module types and customization degree. Therefore, this is the basis to build the master structure and modular design platform of PSS.

For PSS providers (manufacturers), the decision-making on PSS's bi-level module types and customization degree are very important, which directly determine the PSS modular structure and also affect the degree of personalization and manufacturing costs of PSS. The bi-level module type has two levels, the modules of the first level are configured according to the user's decision-making, and the modules of the second level are configured according to the manufacturer's decision-making. The main structure of this paper is as follows. The second section summarizes the research progress on PSS modular design methods and decision-making methods of module types; the third section proposes a modular planning methodology for PSS services solution layer and generic part layer; the fourth section acquires and classifies the PSS service needs; the fifth section determines PSS module types; the sixth section determines the generalized module instance; the seventh section plans the PSS module types; the eighth section establishes the bi-level master structure of PSS; the ninth section takes transformer equipment as an example to verify the proposed methodology. The final part is discussion and summary.

## **2. Research overview**

### *2.1. The modular design of PSS*

The research on the modular design of PSS mainly includes: (1) design framework, architecture or product platform, (2) module partition, and (3) configuration design.

In the field of design framework, architecture or product platform. Tilo proposed how the concept of modular service architectures addressed external factors and varying service level requirements, and pointed out that modular service architecture could improve the customization of IT services [15]. Then, Aurich firstly proposed a modular design framework for PSS, he put forward a two-step method, and built up the principle of modularization for realizing technical PSS. He also proposed a process library to design and manufacture technical PSS, also to select, combine and adapt appropriate process modules [6,7,16]. Then, Geum put forward a framework for service modularization, by employing and modifying the House of Quality (HoQ) structure in Quality Function Deployment (QFD) using two ways: driver-based approach and interrelationship-based approach, a clustering analysis was conducted to identify the module candidates [17]. Wang proposed a framework of modular development for PSS. He pointed out the process of modular

development were divided into three parts by order: functional modularization, product modularization, and service modularization [18].

In the field of module partition. Hara analyzed and modeled eight types of PSS from three viewpoints: The state of receivers, functions, and attributes of entities, which contributed to configuring modules of product-service combination toward a design of new PSS [19]. Tuunanen proposed the concept of service process modularization, and enabled service process to be reused and combined modular service offerings with good customer satisfaction [20]. In order to clarify the relationships between the physical module and service module, and identify the interactive design process, Li proposed a three-phase module partition method for integrated service product, the services can be classified into functional and non-functional services, the interaction relationships between physical modules and service modules were analyzed [8,9,14]. Sun proposed a fuzzy clustering algorithm to identify functional requirements of PSS, and classify the modules into different clusters [21]. Aiming at the PSS redesigning, Chen proposed an approach of identifying PSS redesign modules based on user experience, the approach includes three steps: Obtain the relationships between user experience and experience dimensions, build the relationships between experience dimensions and modules, and acquire the experience reduction risk model [22]. Zhang divided PSS into multiple-modules associated with function characteristics, and evaluated it by using the outputs of parallel houses of quality [23].

In the field of configuration design. To improve the sharing and reusability of configuration model, Dong suggested a modular modeling and configuration method based on ontology technology. He used the reachability matrix to finish the service module division, and proposed the ontology technology and Java expert system shell inference engine to generate configuration solution [24]. Li proposed a bi-level coordinated optimization framework to support PSS configuration design. An upper-level optimization problem was formulated for service configuration to act as a leader to achieve customer satisfaction, whilst subject to a lower-level optimization problem for product configuration to perform as a follower to enhance the sales profit [10]. Fadeyi developed an optimization model that identified the module variants that should be included in product configuration at an early phase of PSS development [25].

PSS modular configuration design can be achieved via PPS design platform [7]. However, there are still several key problems in building PPS modular design platform, such as the PSS module types is still needed to be classified, and decision-making on modules and its properties need to be finished, the solving of which are the basis for building the PPS modular structure and design platform.

## *2.2. The decision-making of module types*

On the decision-making of module types, Chang proposed a clustering model based on the gray system, and got the basic function modules and auxiliary function modules from the analysis of customer needs [26]. Li finished the demand classification based on the fuzzy Kano model, and established a product function model with the expression of material flow, energy flow and signal flow [8].

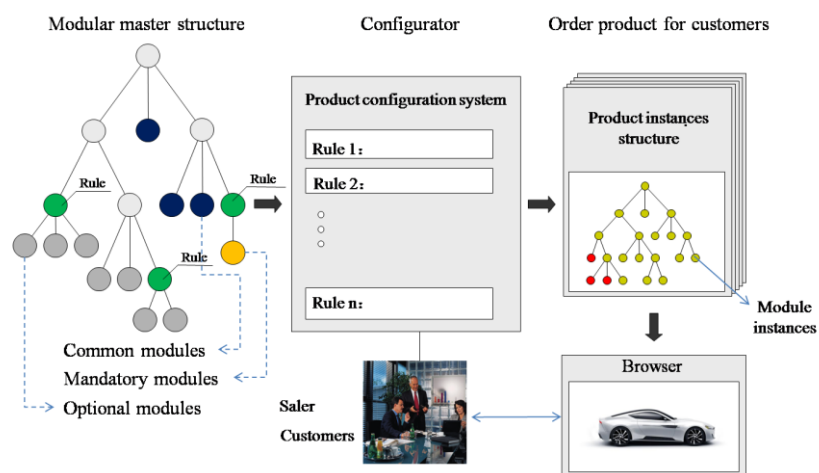
In the field of customization degree analysis, several frameworks that described different customization degree were proposed in some literature [27–29]. However, these studies did not provide quantitative calculation methods for the mass customization degree. One of views in these studies was that: The module customization level needed to be determined from the perspective of

customer's demands. Stone described an approach for identifying modules for product architectures, the functional basis and time ordered function chains were used to derive functional models of products. Three heuristic methods for identifying modules from functional models were presented [30]. The demand model for customized products, standard products and total products as well as the model for manufacturer's profit were established by Zhou, according to the models, the influence of customization degree and price gap between customized product and standard products on market demand were analyzed [31]. On decision making about module property choice, Yi used conjoint analysis model to quantify the utility of feature level of qualitative and quantitative components, and determined product customization degree and the ownership of configuration [32]. Then, Xu established a measurement model of customer preference based on utility, proposed a product customization degree model based on attribute important degree, and built a regression model between the customization degree and customer satisfaction [33]. The above proposed methods provided a strong support to module types and module attribute decision making of physical products.

The above research overviews provide us with some information: In order to build the PSS modular structure and design platform, after the PSS module partition, two levels of module class need to be established, which is the service solution layer and generic part layer. The two aspects need further research: (1) identify the module types (common module, mandatory module, and optional module) for different types of PSS. (2) Find out the customer's decision-making modules and their properties as well as the manufacturer's decision-making modules and their properties for different types of PSS.

### 3. Basic model and concepts

The configuration process of PSS modular design is given in Figure 1; it mainly consists of three steps: Modular master structure, configurator, and customized product. The modular master structure includes common module, mandatory modules, optional modules, and rules. The configurator is a product configuration system; it can configure a customized product according to customer's personalized requirements. Customized product consists of product instance structure and module instances [14].



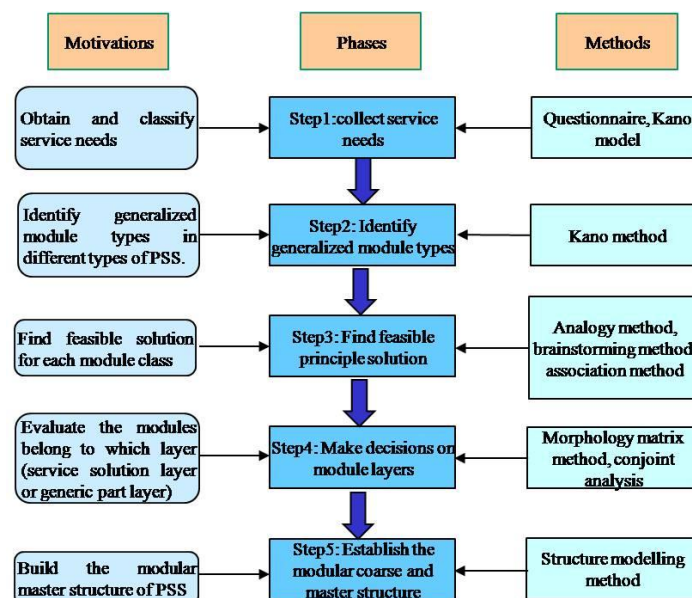
**Figure 1.** The configuration process of PSS modular design.

In the modular master structure tree, a module may have several variants, each variation module is an instance module, and all the variation modules belong to the same module class. Based on the rule to select instance module in the module class, and forms a product instance structure, this is the process of modular configuration design.

In a modular master structure tree, there are three types of modules. The first is common module, common modules are those which need not be selected or customized according to different requirements, but are necessary default modules in terms of ensuring normal operation and use for a specific PSS. The second is mandatory module, mandatory modules are those which must be selected by customers, but their application should be customized according to different customer requirements. They are necessary, but not default, modules used for ensuring the normal operation and use of PSS. The third is optional module, optional modules are those which can be selected according to customer's personalized requirements; they represent additional products or service modules within a PSS [10,14].

#### 4. A modular planning methodology for services solution layer and generic part layer of PSS

As shown in Figure 2, the modular planning method for PSS services solution layer and generic part layer consists of five stages, respectively are collect service needs, identify generalized module types, find feasible solution for each module, make decisions on module layers, and establish modular coarse and master structure. Each phase has its motivations, and can be carried out by several methods; the specific steps are as follows.



**Figure 2.** A modular planning methodology for PSS services solution layer and generic part layer.

Step 1: Collect service needs. In order to obtain and classify service needs, several methods should be applied to obtain customer's service needs from different levels and groups. Firstly, quantitative customer's service needs information usually can be obtained through questionnaires [34]. Then, Kano model can be used to understand and classify customer needs, customer's service needs

will be divided into basic needs, performance needs and excitement needs, which provides support for product planning of different types of PSS [35].

Step 2: Identify generalized module types. For the same module in different types of PSS (product-oriented PSS, use-oriented PSS, and result-oriented PSS), the module types (common module, mandatory module, and optional module) may be different. In order to identify generalized module types in different types of PSS. In this paper, based on the Kano model, six different kinds of needs will be calculated, and then gets the total evaluation value of each module class, according to which to determine the types of module.

Step 3: Find the feasible solution. For each module class, it has several module solutions, and the principle solution should be found, and forms a set that contains several principle solutions. Solution set can be managed by the morphological box method [36].

Step 4: Make decisions on module layers. In order to evaluate modules should belong to services solution layer or generic part layer, conjoint analysis method is applied. The module class and instances of three types of PSS portfolio are evaluated, and gets the indicators of utility value and importance degree. Finally, customer's decision-making modules and manufacturer's decision-making modules are evaluated according to the indicators.

Step 5: Establish the modular coarse and master structure for PSS. Establish PSS coarse structure according to the optimizing result of PSS service solution modules, and build the PSS modular master structure according to the result of the module planning for services solution layer and generic part layer.

## 5. Collect generalized service needs of PSS

Service requirement information includes three parts: Service requirement description, the importance degree of the service requirement and customer satisfaction. Among them, the service requirement description is qualitative requirement information, and the others are quantitative requirement information [34,37,38]. The collection of PSS service requirements consists of four steps: determine respondent, determine survey methods, carry out market research, and finish customer needs. All the service requirement information from the survey can be analyzed and classified by using the Kano model.

**Table 1.** Positive questions and negative questions in Kano model.

Questions	Answers
Positive questions: If you can customize the ** module of PSS, how do you feel about it?	Very satisfied, satisfied, neutral, acceptable, not satisfied
Negative questions: If you cannot customize the ** module of PSS, how do you feel about it?	satisfied

Assume that the PSS has been divided into physical and service modules. Customer needs can be divided into basic needs, performance needs and excitement needs [35]. Customer needs are collected and classified for each module of PSS, Tables 1, 2 can be used to set up questions and evaluate it, which is based on the Kano model. In Table 1, the positive questions and negative questions are set up, and the answer set are also given. In Table 2, the interaction matrix of forward

and negative questions is built. The interaction results can be comprehensive expressed as three types: Basic needs (B), performance needs (A), and excitement needs (E). And the other results are as follows: Neutral results (I), opposite results (P), and confusion results (D).

**Table 2.** Kano evaluation table.

Decision-making needs of modules and attributes		Negative questions				
		Very satisfied	Satisfied	Neutral	Acceptable	Not satisfied
Positive questions	Very satisfied	D	E	E	E	A
	Satisfied	P	I	I	I	B
	Neutral	P	I	I	I	B
	Acceptable	P	I	I	I	B
	Not satisfied	P	P	P	P	D

## 6. Identify generalized module types

For the same module in different types of PSS, the module types (common module, mandatory module, and optional module) may be different. For example, for the lock module of bikes, when renting a bike by public self-service, it is common module and cannot be chosen. But it is optional module when the bike is used for sales. So when identifying the types of PSS modules, the scoring should be finished separately for product-oriented PSS, use-oriented PSS and result-oriented PSS.

In order to realize the quantitative calculation of module types, according to the principle of Kano evaluation table (see Table 2), the survey results of module needs for three types of PSS can be set. The values in Table 2 are expressed as follows: basic needs (B), performance needs (A), excitement needs (E), neutral results (I), opposite results (P) and confusion results (D) are expressed respectively  $C(B)$ ,  $C(A)$ ,  $C(E)$ ,  $C(I)$ ,  $C(P)$  and  $C(D)$ .

If the PSS module collection is represented as  $F = \{F_1, F_2, \dots, F_n\}$ , the value collection of six types of demand results for the  $i$  th module that has been scored by customers is:  $C^i = \{C(B)^i, C(A)^i, C(E)^i, C(I)^i, C(P)^i, C(D)^i\}$ ,  $i = 1, 2, \dots, n$ . If the number of customers who buy one type of PSS is  $n$ , the number of preference types module  $i$  are respectively  $m_1^i$ ,  $m_2^i$ ,  $m_3^i$ ,  $m_4^i$ ,  $m_5^i$  and  $m_6^i$ . Establish the formula of preference degree (PD), as shown in formula 1.

$$PD = \sum_{i=1}^n (C(B)^i \cdot m_1^i + C(A)^i \cdot m_2^i + C(E)^i \cdot m_3^i + C(I)^i \cdot m_4^i + C(P)^i \cdot m_5^i + C(D)^i \cdot m_6^i) \quad (1)$$

For three different types of PSS, calculate the value of PD in each module respectively, and build the columnar figure of the values of PD. According to the analysis of the practical situation, set the range of PD value to identify module types. Generally, modules in the lower section of the PD value are common modules; modules in the higher section of the PD value are optional modules.



## 7. Find the feasible solution for each module class

For the module class that its category has been determined, the module instance (feasible solution) must be found as much as possible to plan module configuration and attribute values. Many module instances only have the problems of structure design, so it is not necessary to look for new physical effect. Some tasks can be solved by one service business, but some tasks are carried out by several physical products, or the integration of physical products and services. So for the principles that we are looking for, it contains both the geometry and material characteristics of physical products and some service business [36]. Establish the module instances (solution domain) through the variations of physical effects, geometric and material characteristics and service characteristics. In order to achieve a function of one module class, several physical or service effects may play on one or more function carriers. The methods that we use to build the module instances are as follows: Literature searching method, analyzing natural systems, analyzing existing technology systems, analogy method, brain storming method, association method, etc. The module instances are stored in a two-dimensional table, which consists of rows and columns, the rows and columns are used to fill in the summarized parameters. The two-dimensional table is used as directory solution in all phases, and the solutions are stored by the type and complexity [36].

## 8. The module planning for services solution layer and generic part layer

### 8.1. The description of module levels planning problems

The more module classes and module instances that can be configured by customers, the higher the degree of customization. In view of customers, they expect more module instances to meet more personalized needs; this is a decision-making on the services solution layer which mainly focuses on the benefits of customers. However, in view of enterprise manufacturing costs, the increase of module instances will cause the increase of category of configurable product, which will necessarily bring the increase of product cost and service complexity sharply. For the manufacturers, if they want to configure more types of module instances, they need to provide higher-profit modules to the customer to maximize the benefits; this is a decision-making on the generic part layer. Therefore, it is an important issue to make reasonably module decision on services solution layer and generic part layer.

In the stage of the PSS module levels planning, the customer preferences of the PSS modules should be considered, only providing the products and services that customers like, customers can have a desire to purchase. PSS mainly consists of three types: Product-oriented PSS, use-oriented PSS and result-oriented PSS [11,12]. For the types of products-provide are different, and the decision-making levels are different, so the results of the module planning of the three types of PSS are also different. Therefore, the three different types of PSS should be planned respectively, which helps to build the reasonable modular structure for each type of PSS.

### 8.2. Calculate the utility value and important degree of module instances

Customer preferences can be realized by conjoint analysis method [39]. Conjoint analysis is widely used in the market analysis, product platform planning, product line planning and conceptual

design etc, it can be used to get customer preference or utility of attribute and attribute level quantitatively, and also be used to look for the best combination of product/service module instances for customers [40,41]. The main steps of conjoint analysis are as follows.

(1) Determine module class and module instances of products or services

It needs to determine the attributes and attribute levels of product/services in conjoint analysis, ensure that the attribute and attribute level of product/services must be significant factors that affect customer purchase. In the planning of PSS service solution layer, the attributes are function needs of PSS modules, attribute levels are module instances collections of function needs.

(2) The simulation of PSS

Conjoint analysis consider all module classes and instances of PSS together, it uses the orthogonal design method to combine module classes and instances, and generates a series of simulation products. Conjoint analysis usually uses full-profile method, a combination which is constituted by all attributes in a certain level is called a profile, and each profile can be represented by a card. Because the amount of all the service solution combinations may be very huge, but it is unnecessary to evaluate all combination solution. In this paper, the orthogonal design method is adopted to reduce the numbers of combination solution and reflect the main effects much more.

(3) The market survey on customer preference

Research the customer's comments on all simulation product (profile), surveying the preference of simulation products, and by the method of scoring and sorting methods to survey the possibility of purchasing for customers.

(4) Calculate the utility of each solution's attributes

Get the customer preference values of each module class and module instances from the information that has been collected, these preference values are the utility value of the module classes. There are several methods to calculate the utility of module class, the method are as follows: ordinary least square regression model, multivariate analysis of variance model, LOGIT regression model. In this paper, the ordinary least square regression model is used to solve the utility value of module class. The utility function is given in formula 2.

$$U(X) = \sum_{i=1}^m \sum_{j=1}^{k_i} \beta_{ij} X_{ij} \quad (2)$$

Formula 2 shows that a PSS has  $i=1, \dots, m$  module classes, the module class  $i$  has  $j=1 \dots k_i$  module instances; the total utility of PSS is  $U(X)$ ,  $a_i$  is the variable of the  $i$  th module class, the attribute value of instance  $j$  in module class  $i$  is  $\beta_{ij}$ . The  $X_{ij}$  is the virtual variable, when the instance  $j$  of module class  $i$  exists, the value of  $X_{ij}$  is 1, otherwise, the value of  $X_{ij}$  is 0.

The conjoint analysis can estimate the utility value of each module class by establishing the equation between each module instance and user's scoring. For the conjoint analysis on  $m$  module classes and the  $i$  th module class has  $k_i$  module instances, in addition to the intercept, it needs

$\sum_{i=1}^m k_i - m$  model coefficient. For  $k_i$  module instances in each module class, the coefficient needs to be limited to 0, and estimate the other  $k_i - 1$  coefficients.

The value of module instance which is estimated in this way shows the differences in the reference levels. If the value is positive, it suggests that the utility of this attribute level is higher than reference level; but if the value is negative, it suggests that the utility of attribute level is lower than

reference level. Assuming that  $t = \sum_{i=1}^m k_i - m$ , based on an experimental design method (orthogonal design), each respondent needs to score at least S product portfolios, so each person has S data. For the respondent h and the product s,  $s = 1 \dots S$ , the linear regression equation are shown in formula 3.

$$Y_{hs} = \beta_{0h} + \beta_{1h} X_{1hs} + \beta_{2h} X_{2hs} + \dots + \beta_{th} X_{ths} + e_{hs} \quad (3)$$

Among them,  $Y_{hs}$  is the score made by the customer h to the product S; from  $X_{1hs}$  to  $X_{ths}$  are virtual variable values of different module instances for product s. From  $\beta_{0h}$  to  $\beta_{1h}$  are model coefficients of the respondent h,  $\beta_{0h}$  is the model intercept; from  $\beta_{1h}$  to  $\beta_{th}$  are utility values of different instance modules.  $e_{hs}$  is model residual of product s to the respondent h. Assuming that it is normal distribution, the average is 0, and the variance is  $\sigma^2$ , that is  $e_{hs} \sim N(0, \sigma^2)$ .

The matrix is  $Y_{hs} = \alpha + X_{hs} \beta_h + e_{hs}$ , among them  $\alpha = \beta_{0h}$ ,  $X_{hs} = \begin{bmatrix} X_{1hs} \\ \cdot \\ \cdot \\ \cdot \\ X_{ths} \end{bmatrix}$ ,  $\beta_h = [\beta_{1h} \ \dots \ \beta_{th}]$ .

According to the basic principles of OLS, minimizing the sum of square of the distance between straight line and each scattered point, that is minimizing the residual, as shown in type 4.

$$RSS = \sum_{i=1}^t (Y_{ths} - \hat{Y}_{ths})^2 = \sum_{i=1}^t (Y_{ths} - \hat{\alpha} - X_{ths} \hat{\beta}_h) \quad (4)$$

According to the minimize first-order conditions, get the partial derivative of  $\hat{\beta}$  and  $\hat{\alpha}$ , and set the value as 0, the results are as shown in the formula 5.

$$\hat{\beta} = \frac{\sum X_{ths} Y_{ths} - t \bar{X}_{hs} \bar{Y}_{hs}}{\sum X_{ths}^2 - t \bar{X}_{hs}^2}, \hat{\alpha} = \bar{Y}_{hs} - \hat{\beta} \bar{X}_{hs} \quad (5)$$

(5) The importance of module instance

The importance degree of  $i$  th module instance is  $I_i$ , which can be got from the subtraction between the maximum and the minimum module utility value, it is shown in formula 6.

$$I_i = \{ \max(a_{ij}) - \min(a_{ij}) \}, i = 1 \dots m, j = 1 \dots k_i \quad (6)$$

In all module instances, the relative importance degree  $W_i$  of module instance  $i$  can be got by standardized calculating to  $I_i$ , which is shown in formula 7.

$$W_i = \frac{I_i}{\sum_{i=1}^m I_i} \quad (7)$$

In the quantitative calculation of customer preferences of module instances, the module function of “Conjoint” of the Statistics Package for Social Science (SPSS) is usually used to do orthogonal design. Create the required orthogonal table, and make conjoint analysis on the possible principle combination.

### 8.3. The module planning of service plan module and generic part layer

Based on the qualitative analysis of customer’s needs, score for these demands and get a number of parameter values of module classes and instances (utility value, deviation and importance degree), we can make decisions on module instances and module levels based on these parameter values. Specific principles are as follows:

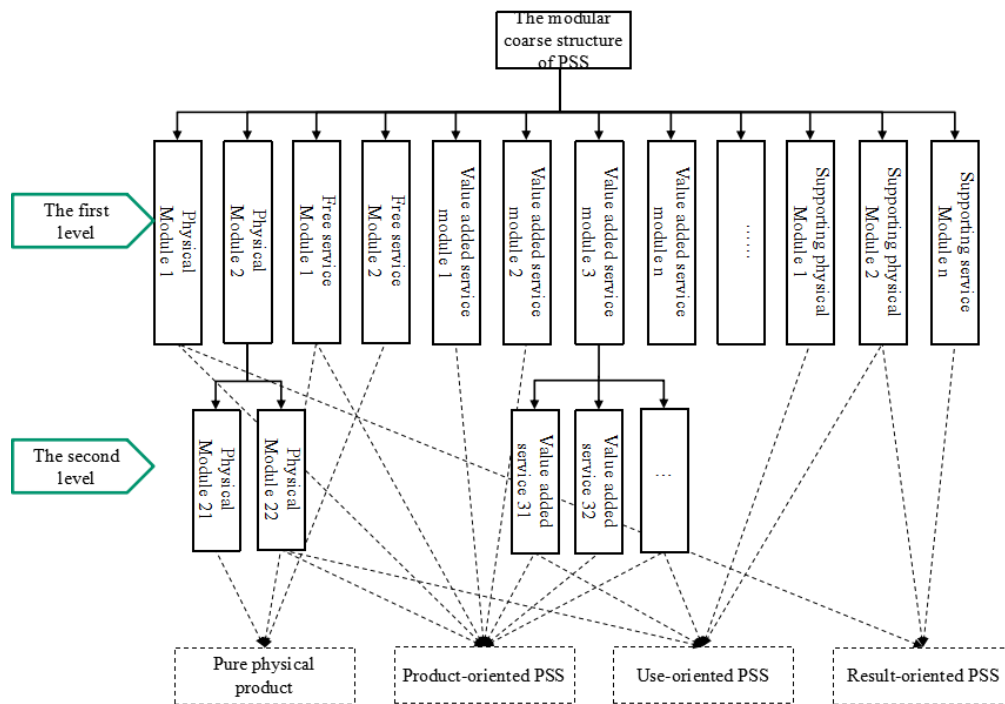
- (1) According to practical situation, the modules that have lower important degree can be classified into generic part layer; the modules that have higher important degree can be classified into services layer.
- (2) Remove the redundant modules. Reduce some module instances of common modules, mandatory modules and optional modules before the decision-making; mainly remove some modules that have lower utility values.
- (3) Remove common modules that are not involved in the decision-making, mandatory modules and optional modules in services solution layer are usually customer’s decision-making modules, while mandatory modules and optional modules in generic part layer are usually manufacturer’s decision-making modules.

## 9. Establish the bi-level master structure of PSS

Based on the module planning results of PSS services solution layer and generic part layer, the module constitution, module types, module instances in two layers (bi-level) can be determined. By using these module instances, the coarse structure and master structure of PSS can be established.

The modular coarse structure of PSS is mainly used for the module structure planning of services solution layer, it consists of one or two layers, and mainly composed of following modules: Core physical product modules, optional physical modules, free or supporting service modules,

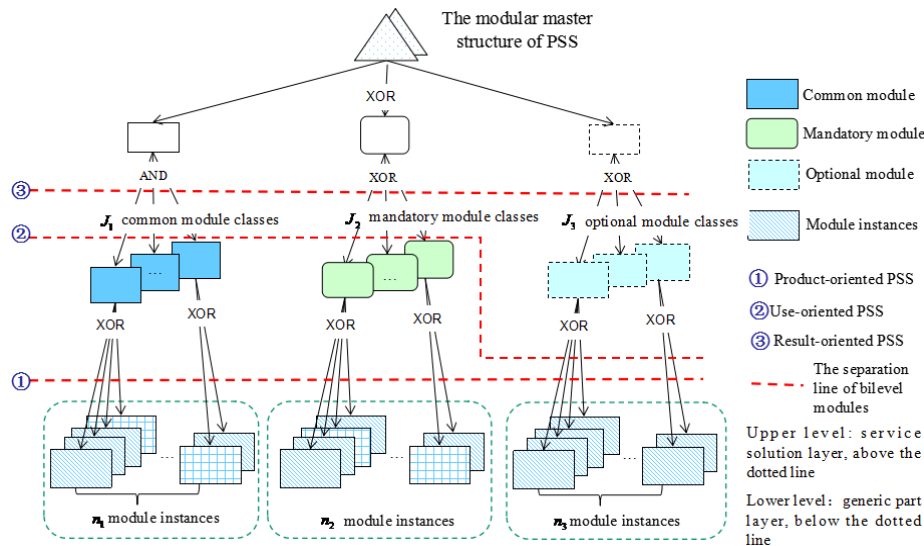
value-added service modules etc, the customer can get satisfied collection of products and services through the PSS coarse structure. In PSS modular coarse structure of Figure 3, dashed lines express the modular combinations of pure physical products, product-oriented PSS, use-oriented PSS and result-oriented PSS. The types of PSS are different, the module structures and its properties are also different. It is worth to point that: some modules are common modules, such as physical module ontology, free or supporting service modules etc., they are necessary for each type of PSS, and the other modules are optional modules.



**Figure 3.** The modular coarse structure of PSS.

The modular master structure of PSS is a complex hierarchy tree, it consists of  $J_1$  common module classes,  $J_2$  mandatory module classes, and  $J_3$  optional module classes (in Figure 4), and complex relationships among modules. Each class includes several module instances, these module instances can be selected and configured by customers, and forms a modular product instance or customized product [10]. In the PSS modular master structure, there are significant difference on module types, quantity and size in two levels for different types of PSS. The granularity and levels of different types of PSS are shown in Figure 3. Line ① is the separation line of bi-level modules of product-oriented PSS, line ② is the separation line of bi-level modules of use-oriented PSS, line ③ is the separation line of bi-level modules of result-oriented PSS. The modules above the dashed line belong to the upper level; while below the dashed line belong to the lower level. For the product-oriented PSS, the ownership of the tangible product is transferred to the consumer, but additional services are also provided. In module planning of product-oriented PSS, the customers will buy physical products and services, so the module granularity that customers participate in selection (decision making) is very fine. In the module planning of use-oriented PSS, the customers mainly rent physical products and services; the module granularity that the customers can choose is coarse, because they do not care much about the product internal structure, they care more about the

reliability of products and services; but the module granularity that manufacturers can make decision is fine, because the reasonable product and service configuration will maximize their interests. In module planning of the result-oriented PSS, the customers just use the results of the products and services; they only care about whether the combination effects of products and services can maximize their service experience. So for the result-oriented PSS, the module granularity that customers participate in selecting is very coarse.



**Figure 4.** The PSS modular master structure.

## 10. Case study

### 10.1. Collect services demands of generalized transformer

The power transformer has a long life cycle, and its effective life is about 20 years. In stages of sales, operation, maintenance, recycling and remanufacturing of the transformer, there are many types of product services, such as testing service, remote fault diagnosis service, monitoring service etc. PSS can also bring higher added value for the manufacturer, and improve the product's profitability and sustainability.

Use the questionnaire to collect the customer's service needs of the transformer, and use the Kano model to segment and understand customer needs, and divide customer needs into basic needs, performance needs and excitement needs.

Based on the module partition results from the Li's literature [8], 28 generalized module classes were got for the generalized transformer (includes service modules). These generalized module classes are as following: {Ontology transformer service transformer (including three kinds of PSS: Buy transformer and services, leasing transformer, buying the power services) ( $F_1$ ), wire box and control cable ( $F_2$ ), cooling unit ( $F_3$ ), temperature controller ( $F_4$ ), butterfly valve ( $F_5$ ), oil storage tank ( $F_6$ ), high pressure bushing ( $F_7$ ), low pressure bushing ( $F_8$ ), online filter oil machine ( $F_9$ ), gas relay ( $F_{10}$ ), pressure relief valve ( $F_{11}$ ), high and low voltage switch control cabinet ( $F_{12}$ ), chromatography monitoring IED components ( $F_{13}$ ), partial discharge monitoring IED ( $F_{14}$ ), casing insulation monitoring IED components ( $F_{15}$ ), core monitoring components ( $F_{16}$ ), winding temperature fiber

monitoring IED components ( $F_{17}$ ), cooling unit monitoring IED ( $F_{18}$ ), routine testing ( $F_{19}$ ), type testing ( $F_{20}$ ), special testing ( $F_{21}$ ), the financial service ( $F_{22}$ ), transportation service ( $F_{23}$ ), installation service ( $F_{24}$ ), warranty maintenance service ( $F_{25}$ ), non-warranty maintenance services ( $F_{26}$ ), recycling service ( $F_{27}$ ), spare parts ( $F_{28}$ )}. 60 potential customers and customers who have been used transformers are researched, the survey results are that: 35 customers choose to buy the transformer, 15 customers choose to lease transformer, and 10 customers choose to buy the power that after transformer services.

(1) Product-oriented transformer PSS

Kano scoring method is used in Tables 1, 2, the collection results of customer's demands of transformer PSS modules are shown in Table 3.  $F_1$  is the transformer ontology when buying the transformer.

**Table 3.** Collect the module needs for the product-oriented PSS.

Modules	Basic needs (B)	Performance needs (A)	Excitement needs (E)	Neutral results (I)	Opposite results (P)	Confusion results (D)
$F_1$	35					
$F_2$	35					
$F_3$	35					
$F_4$	35					
$F_5$	35					
$F_6$	35					
$F_7$	5	30				
$F_8$	5	30				
$F_9$	5	30				
$F_{10}$	5	30				
$F_{11}$	5	30				
$F_{12}$		5	30			
$F_{13}$		8	25	2		
$F_{14}$		8	25	2		
$F_{15}$		8	25	2		
$F_{16}$		8	25	2		
$F_{17}$		8	25	2		
$F_{18}$		8	25	2		
$F_{19}$		25	10			
$F_{20}$		25	10			
$F_{21}$		25	10			
$F_{22}$		25	10			
$F_{23}$	35					
$F_{24}$	10	22	3			
$F_{25}$	25	10				
$F_{26}$	10	20	5			
$F_{27}$	5	10	20			
$F_{28}$	30	5				

### (2) Use-oriented transformer services

According to the demand analysis of use-oriented PSS, some modules are not necessary to be configured; the modules that can be provided are shown in Table 4.  $F_1$  is the transformer ontology when leasing the transformer.

**Table 4.** Collect the module needs for the use-oriented PSS.

Modules	Basic needs (B)	Performance needs (A)	Excitement needs (E)	Neutral results (I)	Opposite results (P)	Confusion results (D)
$F_1$	15					
$F_2$	15					
$F_3$	15					
$F_4$	15					
$F_5$	15					
$F_6$	15					
$F_7$	15					
$F_8$	15					
$F_9$	15					
$F_{10}$	15					
$F_{11}$	15					
$F_{12}$	5	10				
$F_{13}$		3	10	2		
$F_{14}$		3	10	2		
$F_{15}$		3	10	2		
$F_{16}$		3	10	2		
$F_{17}$		3	10	2		
$F_{18}$		3	10	2		
$F_{19}$		3	10	2		
$F_{20}$		3	10	2		
$F_{21}$		3	10	2		
$F_{23}$	13	2				
$F_{24}$		5	10			
$F_{25}$	5	10				
$F_{26}$	1	5	9			
$F_{28}$	10	5				

### (3) Result-oriented transformer services

On the module demand analysis of result-oriented PSS, some modules are not necessary to be configured, there are 10 investigators to participate in the survey among 60 investigators, the modules that can be provided are shown in Table 5.  $F_1$  is transformer ontology when selling transforming services.



**Table 5.** Collect the module needs for the use-oriented PSS.

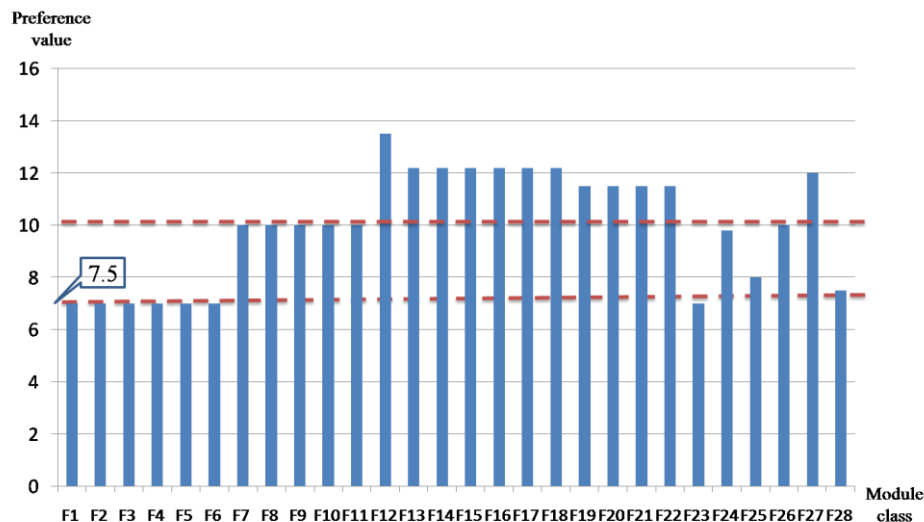
Modules	Basic needs (B)	Performance needs (A)	Excitement needs (E)	Neutral results (I)	Opposite results (P)	Confusion results (D)
F <sub>1</sub>	2	6	3			
F <sub>2</sub>	10					
F <sub>3</sub>	10					
F <sub>4</sub>	10					
F <sub>5</sub>	10					
F <sub>6</sub>	10					
F <sub>7</sub>	8	2				
F <sub>8</sub>	8	2				
F <sub>9</sub>	8	2				
F <sub>10</sub>	8	2				
F <sub>11</sub>	8	2				
F <sub>12</sub>	7	3				
F <sub>13</sub>	6	2	2			
F <sub>14</sub>	6	2	2			
F <sub>15</sub>	6	2	2			
F <sub>16</sub>	6	2	2			
F <sub>17</sub>	6	2	2			
F <sub>18</sub>	6	2	2			
F <sub>19</sub>	7	2	1			
F <sub>20</sub>	7	2	1			
F <sub>21</sub>	7	2	1			
F <sub>23</sub>	8	2				
F <sub>24</sub>	9	1				
F <sub>26</sub>	8	2				
F <sub>28</sub>	9	1				

### 10.2. Identify generalized transformer module types

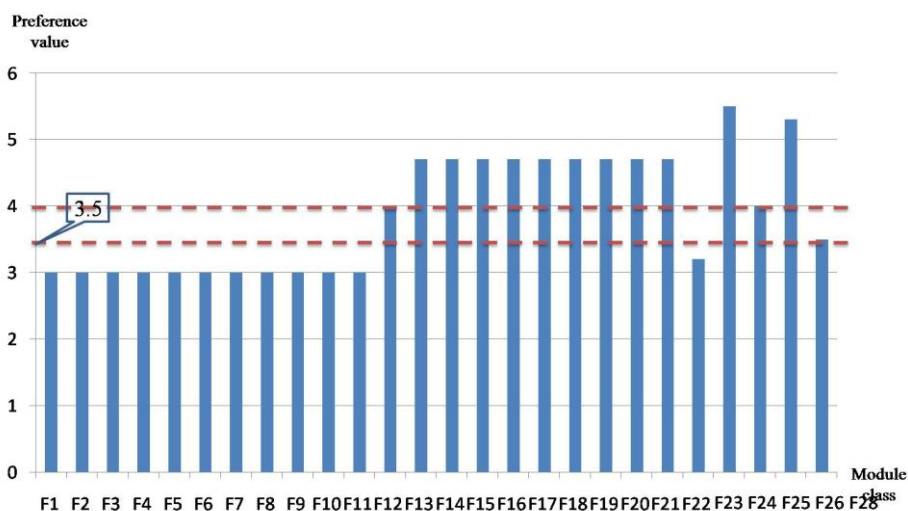
Scoring for the six kinds of research results, the scores are as follows:  $C(B) = 0.2$ ,  $C(A) = 0.3$ ,  $C(E) = 0.4$ ,  $C(I) = -0.1$ ,  $C(P) = C(D) = 0$ . The customer preference values of each module class can be got according to the formula 1, and are shown in Figure 5, Figure 6 and Figure 7 respectively.

According to the customer preference value analysis of product-oriented transformer in Figure 5, the values of  $S$  can be set as 7.5 and 10.0. For the customer, the modules that below 7.0 are common modules, the modules that between 7.5–10.0 are mandatory modules, the modules that above 10.0 are optional modules. Therefore, common modules of product-oriented transformer are as follows: Transformer ontology, wire box and control cable, cooling unit, temperature controller, butterfly valve, oil storage tank, transportation services, spare parts etc. Mandatory modules are as follows: High pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure relief valve, installation services, warranty maintenance services, non-warranty maintenance services. The optional service modules include: high and low voltage switch control cabinet, chromatographic

monitoring IED components, partial discharge monitoring IED components, casing insulation monitoring IED components, core monitoring IED components, winding temperature fiber monitoring IED components, cooling unit monitoring IED components, routine testing, type testing, special testing, financial service and recycling service etc.



**Figure 5.** The customer preference values of module classes of product-oriented PSS.

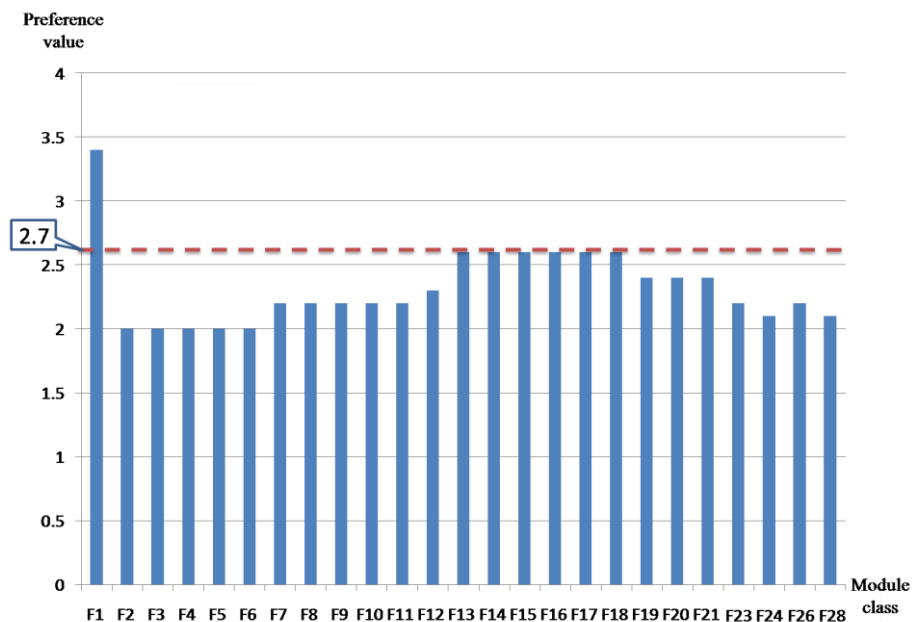


**Figure 6.** The customer preference values of module classes of use-oriented PSS.

According to the customer preference values analysis of use-oriented transformer in Figure 6, the values of  $S$  can be set as 3.5 and 4.0. For the customer, the modules below 3.5 are basic modules, the modules between 3.5–4.0 are mandatory modules, the modules that above 4.0 are optional modules. So common modules of use-oriented transformer services are as follows: Transformer ontology, wire box and control cable, cooling unit, temperature controller, butterfly valve, oil storage tank, high pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure relief valve, transportation services, spare parts etc. Mandatory modules are as follows: High and low voltage switch control cabinet, warranty maintenance services. Optional modules include:

chromatographic monitoring IED components, partial discharge monitoring IED components, casing insulation monitoring IED components, core monitoring IED components, winding temperature fiber monitoring IED components, cooling unit monitoring IED components, routine testing, type testing, special testing, installation service and non-warranty maintenance services etc.

According to the customer preference values analysis of result-oriented transformer in Figure 7, the value of  $S$  can be set as 2.7. For the customer, the modules that below 2.7 are common modules, the modules that above 2.7 are mandatory modules. So the mandatory module of result-oriented transformer services is transformer ontology. Common modules are as follows: Wire box and control cable, heat sinks, temperature controller, butterfly valve, oil storage tank, high pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure relief valve, transportation services, spare parts, high and low voltage switch control cabinet, chromatographic monitoring IED component, partial discharge monitoring IED components, casing insulation monitoring IED components, core monitoring IED components, winding temperature fiber monitoring IED components, cooling unit monitoring IED components, routine testing, type testing, special testing, installation services and non-warranty maintenance services etc.



**Figure 7.** The customer preference values of module classes of result-oriented PSS.

### 10.3. Seek the instances of module classes

Assume that, all types of PSS that the customers need can be provided by transformer manufacturers. Currently, the mainstream category of transformer for small and medium-sized group customers are 10 KV power transformers, the main types of 10 KV power transformers are as follows: S9, S9-M, SG10, S11, S11-M. Among them, the type of S9 is more energy consumption; the type of S11 is the most energy-efficient. When customers buy transformers, they also can choose to lease transformer (result-oriented) or buy the electricity services (use-oriented), but the two business models that lease transformer or buy the electricity services both need the support of auxiliary physical and service modules, such as high and low voltage switchgear etc.

**Table 6.** The instance modules for each module class.

Module classes		Instances	MI <sub>1</sub>	MI <sub>2</sub>	MI <sub>3</sub>
N <sub>1</sub>	Transforming service	Purchase transformer	S9	S10	S11
		Lease transformer	S9	S10	S11
		Purchase electric power	S9	S10	S11
N <sub>2</sub>	Basic auxiliary modules of the transformer	Wire box and control cable	JC1	JC2	
		Cooling unit			
		Temperature controller			
		Butterfly valve			
		Oil storage tank			
N <sub>3</sub>	High pressure bushing	COT-550/800	COT-551/800	COT-552/800	
N <sub>4</sub>	Low pressure bushing	BD-20/3150	BD-21/3151	BD-22/3152	
N <sub>5</sub>	Online filter oil machine	R1	R2		
N <sub>6</sub>	Gas relay	BF-80/10	BF-88/10		
N <sub>7</sub>	Pressure relief valve	YSF8-55/130KJ	YSF8-56/130KJ		
N <sub>8</sub>	High and low voltage switch control cabinet	K1	K2	K3	
N <sub>9</sub>	Monitoring services	Chromatography monitoring	iMGA2020	iMGA2021	
N <sub>10</sub>		Partial discharge monitoring	iPDM2020T	iPDM2021T	
N <sub>11</sub>		Casing insulation monitoring	iIMM2020	iIMM2021	
N <sub>12</sub>		Core monitoring	iOCM2020	iOCM2021	
N <sub>13</sub>		Winding temperature fiber monitoring	iOFT2020	iOFT2021	
N <sub>14</sub>		Cooling unit monitoring	iCSM2020	iCSM2021	
N <sub>15</sub>	Testing services	Routine testing	Routine testing		
N <sub>16</sub>		Typical testing	Typical testing		
N <sub>17</sub>		Special testing	Special testing		
N <sub>18</sub>	Financial services	Manufacturer loan	The third party loan	Bank installment loan	
N <sub>19</sub>	Transportation services	The third party transporting	Seller transporting	Customer transporting	
N <sub>20</sub>	Installation services	The third party installation	Seller installation		
N <sub>21</sub>	Maintenance services	Warranty maintenance services	One-year warranty	Two-year warranty	Three-year warranty
N <sub>22</sub>		Non-warranty maintenance services	Routine maintenance	Full services	
N <sub>23</sub>	Recycling services	Old for new	Full recovery	Non-recovery	
N <sub>24</sub>	Spare parts	SP1	SP2		

Several methods can be used to seek the module instances for module classes, such as analogy method, brain storming method, association method etc. Finish the collection of instance modules, and get the solution set shown in Table 6.

#### 10.4. Module planning of generalized transformer

##### 10.4.1. PSS combination solution evaluation

###### (1) The instance module collection for customers needs

The combination planning and analysis of function solution for transformer is the combination of all products and services in the product life cycle. For the solution of all instance modules, we need to add the option of “no choice” and the price factor of customer’s service needs, and form the most complete collection of module instances for customer’s needs, as shown in Table 7.

**Table 7.** The complete collection of module instances for customer’s needs.

Module classes		Instances	MI <sub>1</sub>	MI <sub>2</sub>	MI <sub>3</sub>	MI <sub>4</sub>
N <sub>1</sub>	Transforming service	Purchase transformer	S9	S10	S11	
		Lease transformer	S9	S10	S11	
		Purchase electric power	S9	S10	S11	
N <sub>2</sub>	Basic auxiliary modules of the transformer		JC1	JC2		
N <sub>3</sub>	High pressure bushing		COT-550/800	COT-551/800	COT-552/800	
N <sub>4</sub>	Low pressure bushing		BD-20/3150	BD-21/3151	BD-22/3152	
N <sub>5</sub>	Online filter oil machine		R1	R2		
N <sub>6</sub>	Gas relay		BF-80/10	BF-88/10		
N <sub>7</sub>	Pressure relief valve		YSF8-55/130KJ	YSF8-56/130KJ		
N <sub>8</sub>	High and low voltage switch control cabinet		K1	K2	K3	Not supply
N <sub>9</sub>	Monitoring services	Chromatography monitoring IED component	iMGA2020	iMGA2021	Not monitoring	
N <sub>10</sub>		Partial discharge monitoring IED component	iPDM2020T	iPDM2021T	Not monitoring	
N <sub>11</sub>		Casing insulation monitoring IED component	iIMM2020	iIMM2021	Not monitoring	
N <sub>12</sub>		Core monitoring component	iOCM2020	iOCM2021	Not monitoring	
N <sub>13</sub>		Winding temperature fiber monitoring IED component	iOFT2020	iOFT2021	Not monitoring	
N <sub>14</sub>		Cooling unit monitoring IED	iCSM2020	iCSM2021	Not monitoring	
N <sub>15</sub>	Testing services	Routine testing	Routine testing	Not testing		
N <sub>16</sub>	Testing services	Typical testing	Typical testing	Not testing		

	Routine testing Typical testing Special testing					
N <sub>17</sub>	Testing services Routine testing Typical testing Special testing	Special testing	Special testing	Not testing		
N <sub>18</sub>	Financial services		Manufacturer loan	The third party loan	Bank installment loan	Not loan
N <sub>19</sub>	Transportation services		The third party transporting	Seller transporting	Customer transporting	
N <sub>20</sub>	Installation services		The third party installation	Seller installation		
N <sub>21</sub>	Maintenance services	Warranty maintenance services	One-year warranty	Two-year warranty	Three-year warranty	
N <sub>22</sub>		Non-warranty maintenance services	Routine maintenance	Full services		
N <sub>23</sub>	Recycling services		Old for new	Full recovery	Non-recovery	
N <sub>24</sub>	Spare parts		SP1	SP2		

To simplify the calculation, the module instances can be symbolic expression (in Table 8).  $E_{ij}$  is the  $j$ th module instance in the  $i$ th module class.

**Table 8.** The symbolic expression of module instances.

Module classes \ Instances	Instances				Module classes \ Instances	Instances			
	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	S <sub>4</sub>		S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	S <sub>4</sub>
N <sub>1</sub>	E <sub>11</sub>	E <sub>12</sub>	E <sub>13</sub>		N <sub>13</sub>	E <sub>131</sub>	E <sub>132</sub>	E <sub>133</sub>	
N <sub>2</sub>	E <sub>21</sub>	E <sub>22</sub>			N <sub>14</sub>	E <sub>141</sub>	E <sub>142</sub>	E <sub>143</sub>	
N <sub>3</sub>	E <sub>31</sub>	E <sub>32</sub>	E <sub>33</sub>		N <sub>15</sub>	E <sub>151</sub>	E <sub>152</sub>		
N <sub>4</sub>	E <sub>41</sub>	E <sub>42</sub>	E <sub>43</sub>		N <sub>16</sub>	E <sub>161</sub>	E <sub>162</sub>		
N <sub>5</sub>	E <sub>51</sub>	E <sub>52</sub>			N <sub>17</sub>	E <sub>171</sub>	E <sub>172</sub>		
N <sub>6</sub>	E <sub>61</sub>	E <sub>62</sub>			N <sub>18</sub>	E <sub>181</sub>	E <sub>182</sub>	E <sub>183</sub>	E <sub>184</sub>
N <sub>7</sub>	E <sub>71</sub>	E <sub>72</sub>			N <sub>19</sub>	E <sub>191</sub>	E <sub>192</sub>	E <sub>193</sub>	
N <sub>8</sub>	E <sub>81</sub>	E <sub>82</sub>	E <sub>83</sub>	E <sub>84</sub>	N <sub>20</sub>	E <sub>201</sub>	E <sub>202</sub>		
N <sub>9</sub>	E <sub>91</sub>	E <sub>92</sub>	E <sub>93</sub>		N <sub>21</sub>	E <sub>211</sub>	E <sub>212</sub>	E <sub>213</sub>	
N <sub>10</sub>	E <sub>101</sub>	E <sub>102</sub>	E <sub>103</sub>		N <sub>22</sub>	E <sub>221</sub>	E <sub>222</sub>		
N <sub>11</sub>	E <sub>111</sub>	E <sub>112</sub>	E <sub>113</sub>		N <sub>23</sub>	E <sub>231</sub>	E <sub>232</sub>	E <sub>231</sub>	
N <sub>12</sub>	E <sub>121</sub>	E <sub>122</sub>	E <sub>123</sub>		N <sub>24</sub>	E <sub>241</sub>	E <sub>242</sub>		

(2) Analyze the conflicts and eliminate redundant principle solution

There are 13060694016 kinds of combination from the theoretical calculation. But in the actual product planning, there are some conflicts between modules, so that they are not suitable to form solutions, so it is necessary to analyze the conflicts between different modules to eliminate redundant combination. When customers choose “variable pressure services”, they can only choose one type from three types in  $F_1$ , and after the selection, the choice for the other service modules will be strict restrained. So three types of PSS should be chosen separately, it is worth to note that the module types and their properties will be different for different types of PSS. The possible module instances collections are shown in Tables 9, 10 and 11.

**Table 9.** The possible module instances collections for product-oriented PSS.

Instances					Instances				
	$S_1$	$S_2$	$S_3$	$S_4$		$S_1$	$S_2$	$S_3$	$S_4$
Module classes					Module classes				
$N_1$	$E_{11}$	$E_{12}$	$E_{13}$		$N_{13}$	$E_{131}$	$E_{132}$	$E_{133}$	
$N_2$	$E_{21}$	$E_{22}$			$N_{14}$	$E_{141}$	$E_{142}$	$E_{143}$	
$N_3$	$E_{31}$	$E_{32}$	$E_{33}$		$N_{15}$	$E_{151}$	$E_{152}$		
$N_4$	$E_{41}$	$E_{42}$	$E_{43}$		$N_{16}$	$E_{161}$	$E_{162}$		
$N_5$	$E_{51}$	$E_{52}$			$N_{17}$	$E_{171}$	$E_{172}$		
$N_6$	$E_{61}$	$E_{62}$			$N_{18}$	$E_{181}$	$E_{182}$	$E_{183}$	$E_{184}$
$N_7$	$E_{71}$	$E_{72}$			$N_{19}$	$E_{191}$	$E_{192}$	$E_{193}$	
$N_8$	$E_{81}$	$E_{82}$	$E_{83}$	$E_{84}$	$N_{20}$	$E_{201}$	$E_{202}$		
$N_9$	$E_{91}$	$E_{92}$	$E_{93}$		$N_{21}$	$E_{211}$	$E_{212}$	$E_{213}$	
$N_{10}$	$E_{101}$	$E_{102}$	$E_{103}$		$N_{22}$	$E_{221}$	$E_{222}$		
$N_{11}$	$E_{111}$	$E_{112}$	$E_{113}$		$N_{23}$	$E_{231}$	$E_{232}$	$E_{233}$	
$N_{12}$	$E_{121}$	$E_{122}$	$E_{123}$		$N_{24}$	$E_{241}$	$E_{242}$		

**Table 10.** The possible module instances collections for use-oriented PSS.

Instances					Instances				
	$S_1$	$S_2$	$S_3$	$S_4$		$S_1$	$S_2$	$S_3$	$S_4$
Module classes					Module classes				
$N_1$	$E_{11}$	$E_{12}$	$E_{13}$		$N_{12}$	$E_{121}$	$E_{122}$	$E_{123}$	
$N_2$	$E_{21}$	$E_{22}$			$N_{13}$	$E_{131}$	$E_{132}$	$E_{133}$	
$N_3$	$E_{31}$	$E_{32}$	$E_{33}$		$N_{14}$	$E_{141}$	$E_{142}$	$E_{143}$	
$N_4$	$E_{41}$	$E_{42}$	$E_{43}$		$N_{15}$	$E_{151}$	$E_{152}$		
$N_5$	$E_{51}$	$E_{52}$			$N_{16}$	$E_{161}$	$E_{162}$		
$N_6$	$E_{61}$	$E_{62}$			$N_{17}$	$E_{171}$	$E_{172}$		
$N_7$	$E_{71}$	$E_{72}$			$N_{19}$	$E_{191}$	$E_{192}$	$E_{193}$	
$N_8$	$E_{81}$	$E_{82}$	$E_{83}$	$E_{84}$	$N_{20}$	$E_{201}$	$E_{202}$		
$N_9$	$E_{91}$	$E_{92}$	$E_{93}$		$N_{21}$	$E_{211}$	$E_{212}$	$E_{213}$	
$N_{10}$	$E_{101}$	$E_{102}$	$E_{103}$		$N_{22}$	$E_{221}$	$E_{222}$		
$N_{11}$	$E_{111}$	$E_{112}$	$E_{113}$		$N_{24}$	$E_{241}$	$E_{242}$		

**Table 11.** The possible module instances collections for result-oriented PSS.

Instances				Instances			
	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>		S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>
Module classes				Module classes			
N <sub>1</sub>	E <sub>11</sub>	E <sub>12</sub>	E <sub>13</sub>	N <sub>12</sub>	E <sub>121</sub>	E <sub>122</sub>	
N <sub>2</sub>	E <sub>21</sub>	E <sub>22</sub>		N <sub>13</sub>	E <sub>131</sub>	E <sub>132</sub>	
N <sub>3</sub>	E <sub>31</sub>	E <sub>32</sub>	E <sub>33</sub>	N <sub>14</sub>	E <sub>141</sub>	E <sub>142</sub>	
N <sub>4</sub>	E <sub>41</sub>	E <sub>42</sub>	E <sub>43</sub>	N <sub>15</sub>	E <sub>151</sub>	E <sub>152</sub>	
N <sub>5</sub>	E <sub>51</sub>	E <sub>52</sub>		N <sub>16</sub>	E <sub>161</sub>	E <sub>162</sub>	
N <sub>6</sub>	E <sub>61</sub>	E <sub>62</sub>		N <sub>17</sub>	E <sub>171</sub>	E <sub>172</sub>	
N <sub>7</sub>	E <sub>71</sub>	E <sub>72</sub>		N <sub>19</sub>	E <sub>191</sub>	E <sub>192</sub>	E <sub>193</sub>
N <sub>8</sub>	E <sub>81</sub>	E <sub>82</sub>	E <sub>83</sub>	N <sub>20</sub>	E <sub>201</sub>	E <sub>202</sub>	
N <sub>9</sub>	E <sub>91</sub>	E <sub>92</sub>		N <sub>22</sub>	E <sub>221</sub>	E <sub>222</sub>	
N <sub>10</sub>	E <sub>101</sub>	E <sub>102</sub>		N <sub>24</sub>	E <sub>241</sub>	E <sub>242</sub>	
N <sub>11</sub>	E <sub>111</sub>	E <sub>112</sub>					

#### 10.4.2. Evaluate the PSS module combination solution

##### (1) Calculate the utility value and importance degree of PSS

The SPSS software can be used to calculate the utility value and importance degree of PSS, each service solution need to be scored by investigators. Scores range are as shown in Table 12, 9 means “buy”, 1 means “not buy”, from 9 to 1, the possibility of buying is gradually reduced. According to the random survey from potential customers, and obtain scores for each solution, then the utility value of the solutions can be calculated.

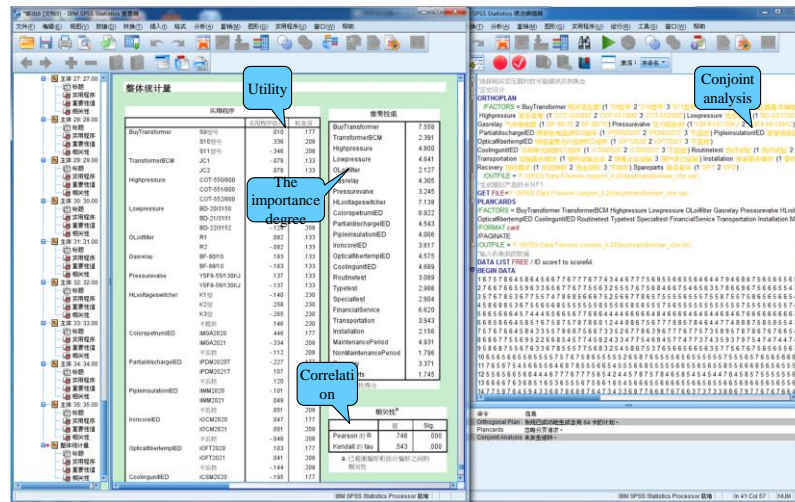
**Table 12.** The purchases possibility.

Not buy	1	2	3	4	5	6	7	8	9	Buy
---------	---	---	---	---	---	---	---	---	---	-----

A total of 60 potential customers are selected for the survey, they are requested to score for every service solution independently. The orthogonal experimental design of service solutions F<sub>1</sub>, F<sub>2</sub> and F<sub>3</sub> that are chose by users can respectively generate 64 random card sets. In 60 potential customers, 35 customers choose to purchase transformers (F<sub>1</sub>), 15 customers choose to lease transformer (F<sub>2</sub>), and 10 customers choose to purchase transforming service directly (F<sub>3</sub>). The orthogonal card and scoring results of F1 services solution are shown in Table 13.

Scoring for 64 solutions of F<sub>1</sub>, and the scoring results are put in the conjoint analysis program of SPSS software, the utility values and importance degree of the module classes are obtained finally, as shown in Figure 8.





**Figure 8.** The conjoint analysis programming, utility values and importance degree of the module classes based on SPSS.

**Table 13.** The orthogonal card and scoring results of F<sub>1</sub> services solution.

Card No.	Buy transformer ontology	Basic auxiliary modules	High pressure bushing	Low pressure bushing	Online oil machine	Gas relay	Pressure relief valve	High and low voltage switch control cabinet	...	Spare parts	Scoring 1	Scoring 2	Scoring 3	Scoring 4	...	Scoring 34	Scoring 35
1	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>41</sub>	E <sub>51</sub>	E <sub>62</sub>	E <sub>72</sub>	E <sub>82</sub>	...	E <sub>242</sub>	6	7	5	5	...	5	4
2	E <sub>12</sub>	E <sub>21</sub>	E <sub>31</sub>	E <sub>42</sub>	E <sub>51</sub>	E <sub>62</sub>	E <sub>72</sub>	E <sub>84</sub>	...	E <sub>242</sub>	7	8	7	8	...	4	6
3	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>41</sub>	E <sub>51</sub>	E <sub>61</sub>	E <sub>72</sub>	E <sub>82</sub>	...	E <sub>242</sub>	5	6	6	6	...	6	5
4	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>41</sub>	E <sub>51</sub>	E <sub>62</sub>	E <sub>72</sub>	E <sub>82</sub>	...	E <sub>242</sub>	7	7	7	8	...	5	6
5	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>43</sub>	E <sub>52</sub>	E <sub>61</sub>	E <sub>71</sub>	E <sub>82</sub>	...	E <sub>241</sub>	8	6	8	8	...	7	6
6	E <sub>12</sub>	E <sub>21</sub>	E <sub>31</sub>	E <sub>43</sub>	E <sub>51</sub>	E <sub>61</sub>	E <sub>72</sub>	E <sub>82</sub>	...	E <sub>242</sub>	6	6	5	5	...	6	6
7	E <sub>12</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>42</sub>	E <sub>52</sub>	E <sub>62</sub>	E <sub>71</sub>	E <sub>83</sub>	...	E <sub>241</sub>	4	5	3	3	...	5	2
8	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>41</sub>	E <sub>52</sub>	E <sub>62</sub>	E <sub>72</sub>	E <sub>83</sub>	...	E <sub>241</sub>	5	5	6	6	...	4	1
9	E <sub>11</sub>	E <sub>21</sub>	E <sub>33</sub>	E <sub>43</sub>	E <sub>52</sub>	E <sub>62</sub>	E <sub>72</sub>	E <sub>84</sub>	...	E <sub>242</sub>	8	9	7	7	...	6	8
10	E <sub>12</sub>	E <sub>21</sub>	E <sub>31</sub>	E <sub>42</sub>	E <sub>51</sub>	E <sub>61</sub>	E <sub>71</sub>	E <sub>82</sub>	...	E <sub>242</sub>	6	6	7	5	...	5	6
11	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>43</sub>	E <sub>51</sub>	E <sub>61</sub>	E <sub>71</sub>	E <sub>83</sub>	...	E <sub>242</sub>	4	3	5	5	...	5	5
12	E <sub>11</sub>	E <sub>21</sub>	E <sub>31</sub>	E <sub>43</sub>	E <sub>52</sub>	E <sub>62</sub>	E <sub>71</sub>	E <sub>82</sub>	...	E <sub>242</sub>	5	3	5	6	...	6	4
13	E <sub>13</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>41</sub>	E <sub>51</sub>	E <sub>62</sub>	E <sub>72</sub>	E <sub>82</sub>	...	E <sub>242</sub>	6	6	7	5	...	5	6
...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...
63	E <sub>13</sub>	E <sub>21</sub>	E <sub>31</sub>	E <sub>43</sub>	E <sub>52</sub>	E <sub>61</sub>	E <sub>72</sub>	E <sub>84</sub>	...	E <sub>242</sub>	4	5	5	5	...	4	4
64	E <sub>11</sub>	E <sub>21</sub>	E <sub>32</sub>	E <sub>41</sub>	E <sub>52</sub>	E <sub>62</sub>	E <sub>71</sub>	E <sub>84</sub>	...	E <sub>242</sub>	6	7	5	5	...	6	6

Scoring for  $F_2$  and  $F_3$  in accordance with the above steps respectively, we can get the utility values and important degree of each module instances and module class. The final attribute values are shown in Tables 14, 15 and 16.

**Table 14.** The utility values and importance degree of  $F_1$ .

Modules		The utility	Standard error	The importance degree	Modules		The utility	Standard error	The importance degree
Buy transformer	S9	0.127	0.13	1.976	Winding temperature fiber monitoring	iOFT2020	-0.086	0.13	4.703
	S10	-0.069	0.152			iOFT2021	0.233	0.152	
	S11	-0.058	0.152			Not monitoring	-0.147	0.152	
Basic auxiliary modules of the transformer	JC1	0.047	0.097	1.643	Cooling unit monitoring	iCSM2020	0.196	0.13	6.094
	JC2	-0.047	0.097			iCSM2021	0.111	0.152	
High pressure bushing	COT-550/800	0.028	0.13	4.738	Routine testing	Not monitoring	-0.307	0.152	4.317
	COT-551/800	0.046	0.152			Routine testing	0.173	0.097	
	COT-552/800	-0.074	0.152			Not testing	-0.173	0.097	
Low pressure bushing	BD-20/3150	-0.243	0.13	6.611	Typical testing	Typical testing	0.162	0.097	4.028
	BD-21/3151	0.433	0.152			Not testing	-0.162	0.097	
	BD-22/3152	-0.19	0.152		Special testing	Special testing	0.358	0.097	6.469
Online filter oil machine	R1	0.066	0.097	4.63	Financial services	Not testing	-0.358	0.097	
	R2	-0.066	0.097			Manufacturer loan	0.085	0.168	
Gas relay	BF-80/10	-0.01	0.097	2.335	Financial services	The third party loan	0.16	0.168	4.774
	BF-88/10	0.01	0.097			Bank installment loan	-0.15	0.168	
Pressure relief valve	YSF8-55/130	0.017	0.097	2.684	Transportation services	Not loan	-0.095	0.168	4.666
	KJ					-0.017	0.097	The third party transporting	
	YSF8-56/130	KJ	Seller transporting					0.021	
High and low voltage switch control cabinet	K1	-0.388	0.168	5.314	Transportation services	Customer transporting	0.165	0.152	3.485
	K2	0.271	0.168			Installation services	The third party installation	-0.06	
	K3	0.169	0.168		Seller installation		0.06	0.097	
	Not provided	-0.052	0.168		Warranty	One-year	0.185	0.13	5.039

y monitoring					maintenance services	warranty			
	iMGA2021	0.114	0.152			Two-year warranty	-0.236	0.152	
	Not monitoring	0.043	0.152			Three-year warranty	0.051	0.152	
Partial discharge monitoring	iPDM2020T	-0.216	0.13	4.778	Non-warranty maintenance services	Routine maintenance	0.233	0.097	4.272
	iPDM2021T	0.028	0.152			Full services	-0.233	0.097	
	Not monitoring	0.188	0.152		4.468	Recycling services	Old for new	0.017	0.13
Casing insulation monitoring	iIMM2020	-0.042	0.13	Full recovery			0.4	0.152	
	iIMM2021	0.016	0.152	Non-recovery		-0.418	0.152		
Core monitoring	Not monitoring	0.026	0.152	4.755	Spare parts	SP1	0.125	0.097	1.425
	iOCM2020	0.051	0.13			SP2	-0.125	0.097	
Core monitoring	iOCM2021	0.155	0.152						
	Not monitoring	-0.206	0.152						
(constant)		5.75	0.148		(constant)		5.75	0.148	

**Table 15.** The utility values and importance degree of F<sub>2</sub>.

Modules		The utility	Standard error	The importance degree	Modules		The utility	Standard error	The importance degree
Lease transformer	S9	-0.206	0.261	2.062	Core monitoring	iOCM2020	0.108	0.261	6.721
	S10	-0.51	0.307			iOCM2021	0.31	0.307	
	S11	0.715	0.307			Not monitoring	-0.419	0.307	
Basic auxiliary modules of the transformer	JC1	-0.077	0.196	2.173	Winding temperature fiber monitoring	iOFT2020	0.114	0.261	3.857
	JC2	0.077	0.196			iOFT2021	-0.205	0.307	
High pressure bushing	COT-550/800	-0.175	0.261	5.197	Cooling unit monitoring	Not monitoring	0.091	0.307	3.28
	COT-551/800	0.327	0.307			iCSM2020	-0.05	0.261	
	COT-552/800	-0.152	0.307			iCSM2021	-0.058	0.307	
Low pressure bushing	BD-20/3150	-0.481	0.261	7.479	Routine testing	Not monitoring	0.108	0.307	4.904
	BD-21/3151	0.317	0.307			Routine testing	-0.081	0.196	
	BD-22/3152	0.163	0.307			Not testing	0.081	0.196	
Online filter oil machine	R1	-0.085	0.196	2.263	Typical testing	Typical testing	-0.281	0.196	4.85
	R2	0.085	0.196			Not testing	0.281	0.196	
Gas relay	BF-80/10	-0.013	0.196	2.167	Special testing	Special testing	0.027	0.196	4.971

	BF-88/10	0.013	0.196			Not testing	-0.027	0.196	
Pressure relief valve	YSF8-55/130	-0.142	0.196	2.771	Transportation services	The third party transporting	0.133	0.261	3.362
	KJ					Seller transporting	-0.079	0.307	
	YSF8-56/130	0.142	0.196			Customer transporting	-0.054	0.307	
High and low voltage switch control cabinet	K1	0.25	0.34	7.549	Installation services	The third party installation	0.044	0.196	4.592
	K2	-0.4	0.34			Seller installation	-0.044	0.196	
	K3	0.142	0.34		Maintenance services	One-year warranty	-0.292	0.261	6.278
	Not providing	0.008	0.34			Two-year warranty	0.31	0.307	
Chromatography monitoring	iMGA2020	-0.178	0.261	4.384	Non-warranty maintenance services	Three-year warranty	-0.019	0.307	2.935
	iMGA2021	-0.09	0.307			Routine maintenance	0.127	0.196	
	Not monitoring	0.268	0.307		Full services	-0.127	0.196		
Partial discharge monitoring	iPDM2020T	0.169	0.261	8.459	Spare parts	SP1	-0.004	0.196	2.313
	iPDM2021T	-0.541	0.307			SP2	0.004	0.196	
	Not monitoring	0.372	0.307						
Casing insulation monitoring	iIMM2020	-0.044	0.261	7.433					
	iIMM2021	-0.374	0.307						
	Not monitoring	0.418	0.307						
( constant )		5.587	0.292		( constant )		5.587	0.292	

**Table 16.** The utility values and importance degree of F<sub>3</sub>.

Modules		The utility	Standard error	The importance degree	Modules		The utility	Standard error	The importance degree
Purchase electric power	S9	-0.16	0.16	11.606	Casing insulation monitoring	iIMM2020	-0.048	0.12	5.825
	S10	0.068	0.188			iIMM2021	0.048	0.12	
	S11	0.093	0.188		Core monitoring	iOCM2020	0.183	0.12	4.038
Basic auxiliary modules of the transformer	JC1	0.114	0.12	iOCM2021		-0.183	0.12		
	JC2	-0.114	0.12	Winding temperature fiber monitoring	iOFT2020	0.117	0.12	3.555	
High pressure bushing	COT-550/800	-0.198	0.16		iOFT2021	-0.117	0.12		

	COT-551/800	0.252	0.188		Cooling unit	iCSM2020	-0.089	0.12	
	COT-552/800	-0.054	0.188		monitoring	iCSM2021	0.089	0.12	4.352
Low pressure bushing	BD-20/3150	-0.035	0.16	5.875	Routine testing	Routine testing	-0.011	0.12	4.021
	BD-21/3151	0.099	0.188			Not testing	0.011	0.12	
	BD-22/3152	-0.064	0.188		Typical testing	0.008	0.12	4.636	
Online filter oil machine	R1	0.123	0.12	4.376	Special testing	Not testing	-0.008	0.12	4.405
	R2	-0.123	0.12			Special testing	0.205	0.12	
Gas relay	BF-80/10	-0.092	0.12	5.005	Transportation services	Not testing	-0.205	0.12	4.170
	BF-88/10	0.092	0.12			The third party transporting	0.352	0.16	
Pressure relief valve	YSF8-55/130KJ	0.142	0.12	4.986	Transportation services	Seller transporting	-0.31	0.188	4.170
	YSF8-56/130KJ	-0.142	0.12			Customer transporting	-0.042	0.188	
High and low voltage switch control cabinet	K1	0.458	0.208	4.098	Installation services	The third party installation	-0.027	0.12	3.521
	K2	-0.405	0.208			Seller installation	0.027	0.12	
	K3	-0.211	0.208		Non-warranty maintenance services	S1	-0.014	0.12	3.801
	Not providing	0.158	0.208			S2	0.014	0.12	
Chromatography monitoring	iMGA2020	0.002	0.12	4.412	Spare parts	SP1	0.18	0.12	4.248
	iMGA2021	-0.002	0.12			SP2	-0.18	0.12	
Partial discharge monitoring	iPDM2020T	-0.202	0.12	4.392					
	iPDM2021T	0.202	0.12						
(constant)		5.621	0.144						

## (2) The decision-making planning of module levels for generalized transformer PSS

Based on the module planning principles of services solution layer and generic part layer, the decision-making on module instances and module levels can be carried out respectively.

### 1) Selling the transformer (product-oriented PSS)

In Table 14, the importance degree of transformer ontology, recycling service, basic auxiliary module and spare parts in customers choices are in lower level (less than or equal to 1.976), customers have low interests on them, so they belong to decision-making modules of generic part layer. Because there are not two or more instances for the basic auxiliary module, so they can be classified as product basic modules and do not participate in the customer's choice (decision making). The modules that the customer makes decision are these have high importance degree (more than or equal to 2.335), such as: Auxiliary transformer ontology modules (the high pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure release valve), spare parts, transportation services, high and low voltage switch control cabinet, monitoring services, testing services, financial services, installation service, warranty maintenance services, no-warranty maintenance services, etc.

According to the practical situation of modules, remove some module instances that have low utility values (the modules that have negative utility values) appropriately, which can reduce the customer's option on module instances and the cost of production. The instance modules that can be removed are follows: The JC2 instance in basic auxiliary transformer module, "not recycling" instance in recycling requirements, the SP2 of spare parts, the "iMGA2020" in chromatographic monitoring IED components, the "iPDM2020T" in partial discharge monitoring IED components, the "iIMM2020" in casing insulation monitoring IED components, the "iOFT2020" in winding temperature fiber monitoring IED components, the "iOMM2020" in core monitoring components, "the third party enterprise installation" in installation service module, "bank payment by installment" in the financial service module, "user transportation" and "sales enterprise transportation" in transportation service, etc.

Remove some common modules that do not participation in decision-making, such as: Basic auxiliary modules, spare parts etc.

Based on the above analysis, transformer ontology, old change new services and fully recycling service are modules in the lower level that the decision are made by manufacturers. Customer's decision-making modules include: basic auxiliary modules (the high pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure release valve), spare parts, transportation services, warranty maintenance services, high and low voltage switch control cabinet, monitoring services, the other optional services, etc. Common modules that do not participate in decision-making are directly passed from the service solution layer to the generic parts layer. After the exclusion of some modules, the rest modules form module instances collection.

## 2) Use-oriented transformer

According to the decision-making process of selling transformer(product-oriented PSS) and Table 15, when providing use-oriented transformer, we can get the upper level modules of customer's decision-making are follows: high pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure release valve, high and low voltage switch control cabinet, warranty maintenance services, no-warranty maintenance services, installation services, financial services, testing services, monitoring services, recycling services, etc. The lower level modules of manufacturer's decision-making include transformer ontology, mandatory modules, etc. The common modules that do not participate in the decision-making include: basic auxiliary modules, spare parts, transportation services.

The instance modules that can be excluded include: The instance"JC1" in basic auxiliary modules, "SP1" in spare parts, "iMGA2020" in chromatographic monitoring IED components, "iPDM2021T" in partial discharge monitoring IED component, "iIMM2021" in casing insulation monitoring IED components, "iOMM2020" in core monitoring components, "iOFT2021" in winding temperature fiber monitoring IED components, "the third party enterprise installation" in installation services, "user transportation" and "sales enterprise transportation" in transportation services, etc.

## 3) Result-oriented transformer

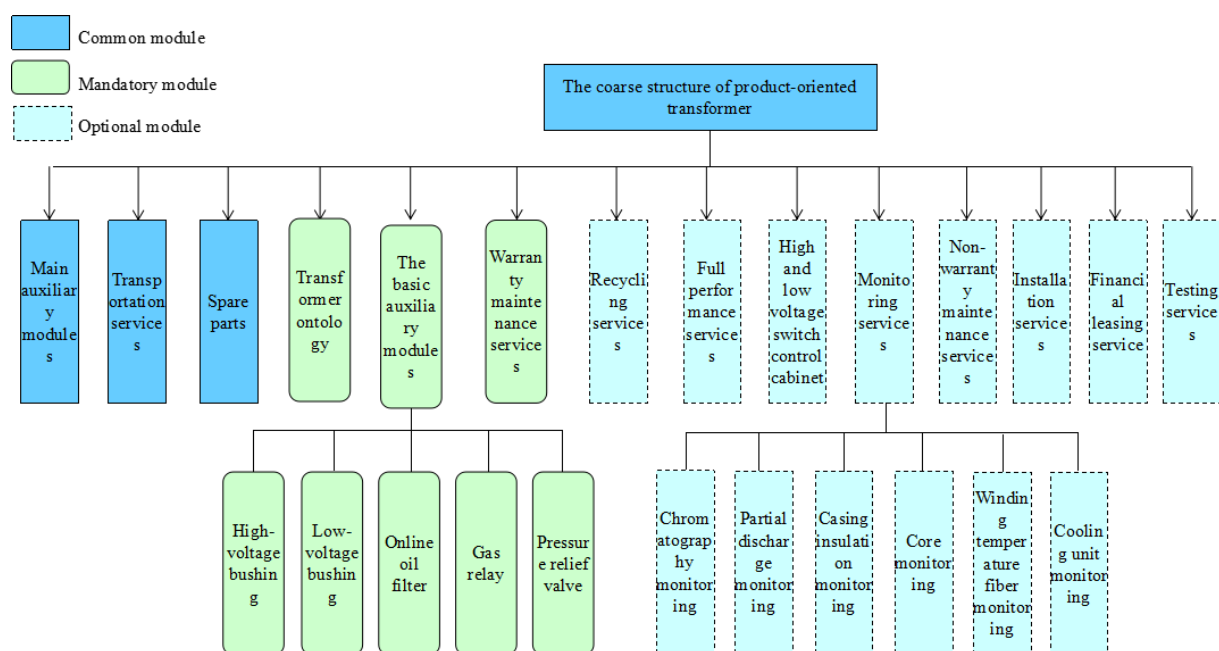
Based on the above decision-making process of selling transformer (product-oriented PSS) and Table 16, when providing result-oriented transformer for the manufacturer, customers buy the electricity and not buy transformer equipment. The upper level decision-making for the customer is the types of transformer, such as (S9, S10 and S11), the types of transformer directly determine the price of result-oriented transformer. The modules in generic part layer include: high pressure bushing, low pressure bushing, online filter oil machine, gas relay, pressure release valve, high and low

voltage switch control cabinet, etc. The basic auxiliary modules, spare parts, transportation services, testing services, monitoring services and the other optional services belong to common modules. Only the left instance modules in common service modules that have the highest utility values.

Instance modules that are removed include: “JC2” in basic auxiliary module, “SP2” in spare parts, “iMGA2020” in chromatographic monitoring IED components, “iPDM2020T” in partial discharge monitoring IED components, “iIMM2020” in casing insulation monitoring IED components, “iOMM2020” in core monitoring components, “iOFT2021” in winding temperature fiber monitoring IED components, “the third party enterprise installation” in installation services, “user transportation” and “sales enterprise transportation” in transportation services, etc.

### 10.5. Establish the coarse structure and master structure of generalized transformer

The coarse structure in services solution layer consists of decision-making modules and basic modules, which is mainly used for services solution configuration for customers. Based on the analysis results of the module types and level planning, we can get the coarse structure of generalized transformer. The coarse structure and master structure of product-oriented transformer are shown in Figures 9 and 10. The master structure of use-oriented transformer and result-oriented transformer are shown in Figures 11 and 12.



**Figure 9.** The coarse structure of product-oriented transformer.

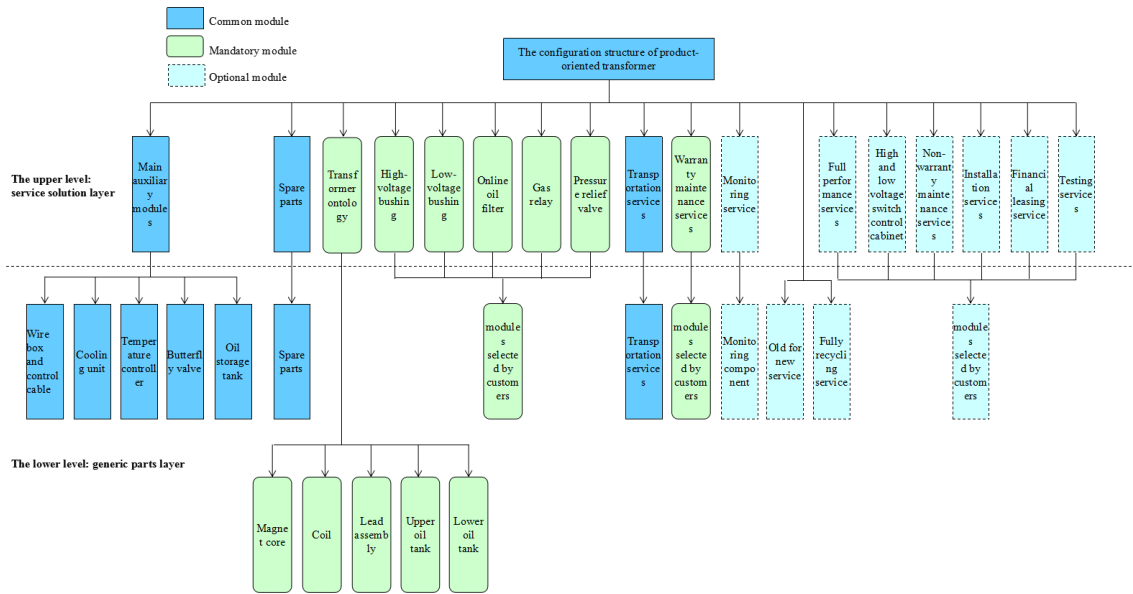


Figure 10. The master structure of product-oriented transformer.

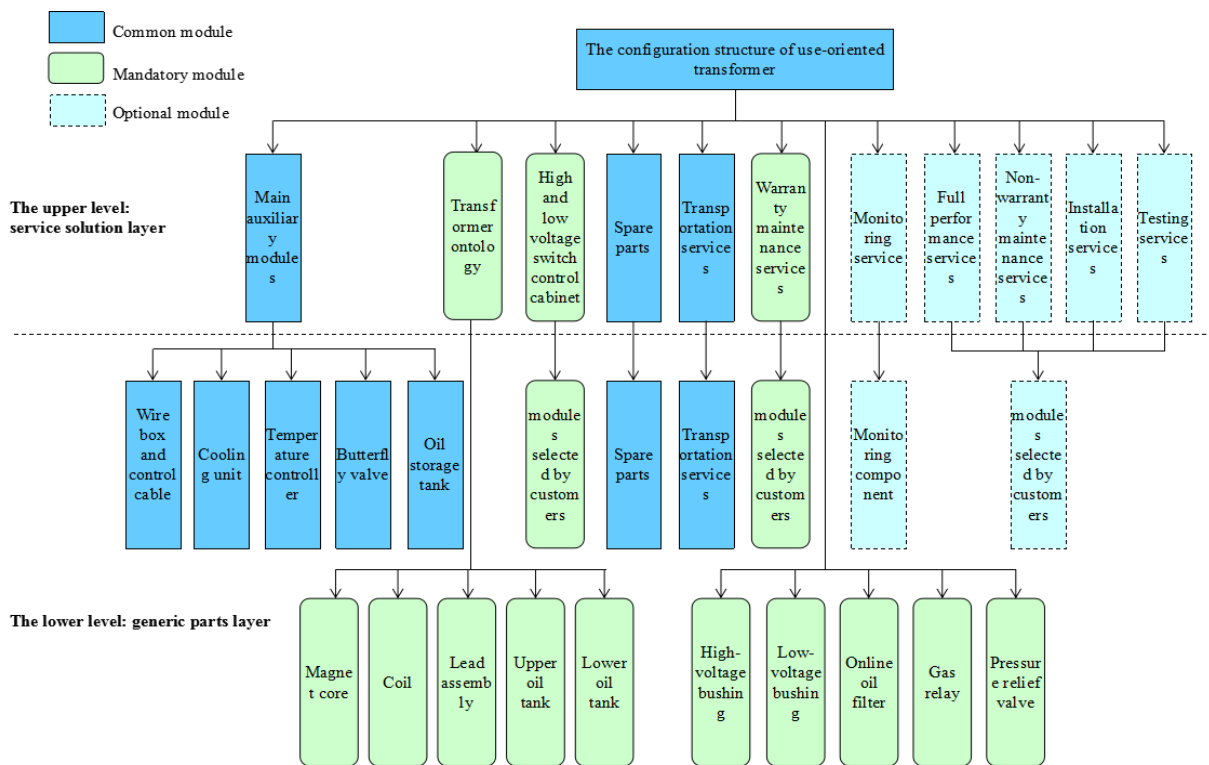
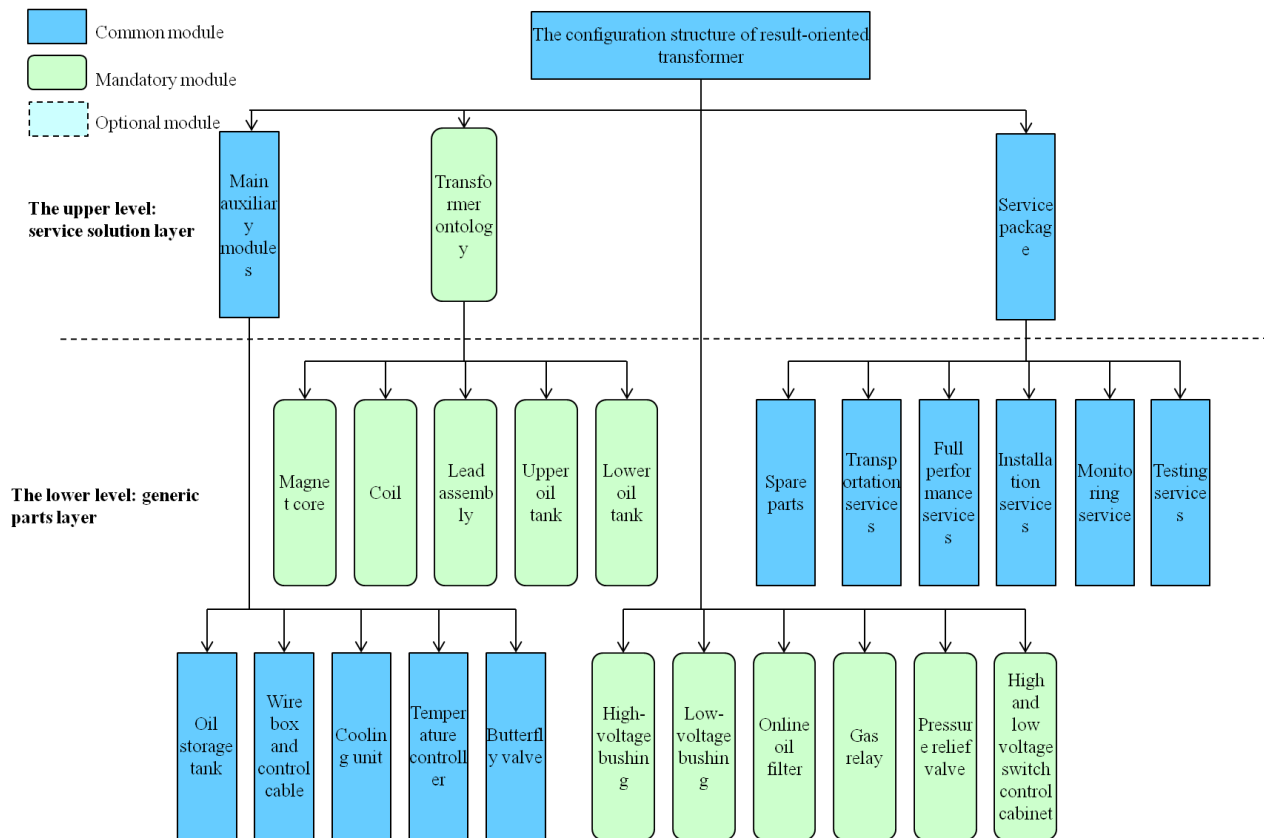


Figure 11. The master structure of use-oriented transformer.





**Figure 12.** The master structure of result-oriented transformer.

### 10.6. Result discussion

In order to build the PSS modular master structure, the PSS module types should be determined, as well as the customer's decision-making modules and their attributes in services solution layer and the manufacturer's decision-making modules and their attributes in generic part layer. This is premise and foundation work of establishing master structure of PSS and carrying out modular configuration design.

In Figures 10, 11 and 12, we can find that module granularity and number are different in upper level and lower for types of PSS. In the upper level, from the product-oriented PSS to result-oriented PSS, the module granularity becomes increasingly coarse, and more and more service modules become common modules, this indicates that users are increasingly not concerned about the internal structure of product; instead, they pay more attention to service experiences. In the lower level, from the product-oriented PSS to result-oriented PSS, manufacturers make more decision on the physical modules; this indicates that manufacturers should lower manufacturing costs in response to result-oriented PSS.

For the results we can conclude in two aspects. (1) In the configuration design process of different types of PSS, we must identify module categories respectively, because modules are different for different types of PSS. (2) The decision-making on module levels and properties are very important, which will decide who (customers or manufacturers) can choose more module instances; this will balance the manufacturer's profit and customer satisfaction on different types of PSS.

## 11. Conclusion and limitations

This paper proposes a method for the planning of PSS bi-level modular architecture, the methodology consists of five steps, respectively: Obtain service requirements, determine the types of generalized module, find the feasible solution for each module class, the module planning of service solution layer and generic part layer, establish the modular coarse structure and master structure, etc. There are two main steps in this methodology: (1) the module types of different types of PSS are classified based on the Kano model. (2) Based on conjoint analysis, the customer's decision-making modules and their properties and the manufacturer's decision-making modules and their properties in different types of PSS are planned.

The limitations of this paper are as follows: (1) a typical modular master structure not only includes different types of module classes and instances, but also includes module descriptions, configuration and constraint rules. However, how to describe the service module in modular master structure needs further research. (2) In order to build an effective modular master structure, it may take a lot of time and effort to carry out these methods and requires extensive participation by the designers and customers.

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## Conflict of interest

All authors declare no conflicts of interest in this paper.

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