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Review

Increasing efficiency of crop production with LEDs

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Abstract: Light-emitting diode (LED) technology is paving the way to increase crop production efficiency with electric lamps. Users can select specific wavelengths to elicit targeted photomorphogenic, biochemical, or physiological plants responses. In addition, LEDs can help control the seasonality of flowering plants to accurately schedule uniform flowering based on predetermined market dates. Research has shown that the monochromatic nature of LEDs can help prevent physiological disorders that are common in indoor environments, and help reduce incidence of pest and disease pressure in agriculture, which could ultimately increase crop production efficiency by preventing crop losses. Furthermore, a significant attribute of LED technology is the opportunity to reduce energy costs associated with electric lighting. Studies have shown that by increasing canopy photon capture efficiency and/or precisely controlling light output in response to the environment or to certain physiological parameters, energy efficiency and plant productivity can be optimized with LEDs. Future opportunities with LED lighting include the expansion of the vertical farming industry, applications for space-based plant growth systems, and potential solutions to support off-grid agriculture.

Keywords: controlled environment agriculture; dynamic lighting; intracanopy lighting; light-emitting diode; light quality; targeted lighting; vertical farming

Abbreviations: CO₂: carbon dioxide; DE: day extension; DLI: daily light integral; EOD: end-of-day; HPS: high-pressure sodium; ICL: intracanopy lighting; ISS: international space station; LED: light emitting diode; LD: long-day; NASA: national aeronautics and space administration; NI: night interruption; PAR: photosynthetically active radiation; PD: pre-dawn; PPF: photosynthetic photon flux; RQE: relative quantum efficiency; SD: short-day; UV: ultraviolet; UV-B: ultraviolet-B; VF: vertical farms

1. Introduction

The use of light-emitting diodes (LEDs) for plant lighting has revolutionized the greenhouse and controlled-environment industry. Initial interest in LEDs as a radiation source for plants centered on the opportunity to improve light sources for space-based plant growth systems [1–4]. Within the last two decades, horticultural researchers have proven that LEDs can serve as an energy-efficient replacement for incandescent lamps to control photoperiodic responses in flowering plants. Studies have also demonstrated that LEDs are viable alternatives to fluorescent lamps for sole-source lighting in growth rooms, and are currently major competitors of high-pressure sodium (HPS) lamps for supplemental lighting in greenhouses. A myriad of recent studies describe the many advantages of using LEDs for plant production, which range from the application of narrowband radiation to serve as cues that drive specific photomorphogenic, biochemical, or physiological plants responses, to applications for pest and disease management, and reductions in energy consumption from plant lighting. A review of key studies focused on increasing the efficiency of crop production with LEDs, and discussion of current and potential applications follows.

2. Monochromatic LEDs for plant production

2.1. Light-quality control of plant growth and development

A valuable attribute of using LEDs for plant lighting is the option to select specific wavelengths for a targeted plant response [5]. Broadband red light (600 to 700 nm), which typically promotes dry mass gain, stem elongation, and leaf area expansion of many plants species, has the highest relative quantum efficiency (RQE) for driving single-leaf photosynthesis [6,7]. Initial LED plant-lighting research in the 1990s proved that plants could grow and complete their life cycle with red LEDs alone, but growth and development was significantly improved when red LEDs were supplemented with small proportions of blue light [8–12]. Because blue LEDs were not widely available at the time, initial studies were conducted using red LEDs (660 nm) supplemented with blue fluorescent lamps.

Relative quantum efficiency curves indicate that broadband blue light (400 to 500 nm) is 25 to 35% less efficient that red light in driving single-leaf photosynthesis [6,7]. Cope et al. [13] described the potential factors that limit the RQE of blue light for photosynthesis: (1) approximately 20% of blue photons are absorbed by non-photosynthetic pigments (e.g. anthocyanins), which result in energy lost as heat and/or fluorescence; and (2) some blue photons are absorbed by accessory pigments (e.g., carotenoids), which can be 10 to 65% less efficient than chlorophyll molecules at transferring light-energy to the photosynthetic reaction center [13]. However, studies have shown that up to a species- or cultivar-specific threshold, increasing the proportion of blue light can increase single-leaf photosynthetic capacity and efficiency [14,15]. Increasing blue light often inhibits cell division and expansion, reducing leaf area (i.e., radiation capture) and stem elongation and increasing leaf thickness in most plant species. Bugbee [16] suggested that the reduction in radiation capture is the primary reason for reduced growth (dry mass gain) in response to higher blue light. Blue light is also known to affect leaf stomatal aperture, regulate chloroplast development, and control photomorphogenic and phototrophic plant responses primarily through the action of cryptochrome and phototropin photoreceptors [17-19]. Several studies indicate that 5 to 20% of blue light within the total photosynthetic photon flux (PPF) is needed to improve growth and development and minimize

shade-avoidance responses (e.g., elongated internodes, petioles, and hypocotyls, larger, thinner leaves, decreased chlorophyll production, and early flowering) in controlled environments [10,20–24].

A general conclusion from sole-source light-quality research suggests that plant responses to LEDs are species- and sometimes cultivar-specific, and greatly depend on the stage of plant development, light intensity, duration of treatment, or other environmental interactions [23]. Dissolved chlorophyll pigments absorb light most effectively in the red and blue regions of the photosynthetically active radiation (PAR) spectrum (400 to 700 nm). Therefore, early LED systems were equipped with red and blue LEDs alone. However, because other accessory pigments (e.g., carotenoids) efficiently absorb much of the light that is poorly absorbed by chlorophyll, plants can use most of the light within PAR for photosynthesis [25]. Thus, commercial fixtures for plant production now include LEDs with peak wavelengths beyond red and blue. In fact, white LED fixtures are increasingly being used in growing environments because they help overcome some of the complications involving LED color selection and, depending on the desired growth characteristic, may minimize unwanted responses from the range of possible plant responses to narrowband red and blue light [26]. White LED fixtures can be produced either by combining LEDs with different peak wavelengths or, more commonly, by using blue LEDs with a phosphor coating. At the expense of efficiency, the phosphor absorbs some fraction of the photons emitted by the blue LEDs and re-emits light with longer wavelengths through luminescence, generating white light [27]. The components of the phosphor coating will typically dictate the percentages of red, green, and blue light available for plant growth with broadband white LEDs.

Although green (500 to 600 nm) and far-red light (700 to 800 nm) are often disregarded as useful wavebands for photosynthesis because of their minimal absorption by chlorophyll pigments, studies suggest that they can have positive direct and indirect effects in plant growth and photosynthesis. Because red and blue photons are efficiently absorbed by chlorophyll, most red and blue light is absorbed within a few cell layers from the leaf surface, while green photons can penetrate deeper into the leaf [28]. Accordingly, Sun et al. [29] found that red and blue light drive CO₂ fixation primarily in the upper palisade mesophyll of the chloroplast, while green light drives CO₂ fixation in the lower palisade. Similarly, Terashima et al. [30] reported that with high PPF, once the upper chloroplasts of individual leaves are saturated by white light, additional green light can increase photosynthesis by penetrating deeper into the leaf and driving CO₂ fixation of inner chloroplasts that are not light-saturated by white light. Green light has also been shown to penetrate deeper into the foliar canopy than red and blue light, and can therefore increase whole-plant photosynthesis by stimulating CO₂ fixation of inner- and lower-canopy leaves [31-33]. What's more, depending on species, the RQE of absorbed broadband green light can be comparable with that of red, and higher than that of blue [6,7]. Another useful feature of green LEDs, particularly when used to create white light with narrowband red and blue LEDs, is that it can allow for a better visual assessment of plant-status and true-leaf color, something that is typically hard to do when plants are irradiated with purple light from red and blue LEDs only.

Far-red wavelengths can regulate phytochrome-mediated morphological and developmental plant responses. In an effort to promote radiation capture and survival under a low red-to-far red spectra (i.e., similar to shade), plants develop a shade-avoidance response resulting in stem elongation and larger, thinner leaves. Park and Runkle [34] found that supplementing red and blue LEDs with far-red increased plant growth indirectly through leaf expansion, and directly through an increase in whole-plant net assimilation, defined as the rate of increased dry mass per unit leaf area. Zhen and van

Iersel [35] evaluated the potential of enhancing photosynthesis in plants grown under red + blue or broadband white LEDs supplemented with far-red LEDs. The authors found that far-red light, which preferentially excites photosystem I, can increase the photosynthetic efficiency of shorter-wavelengths that over-excite photosystem II; their findings prove that different wavelengths of light can have synergistic effects that improve the overall rate of photochemistry and CO₂ assimilation [35]. Both of these studies suggest that adding far-red to fixtures with monochromatic LEDs could improve photosynthetic light-use efficiency and increase crop growth in controlled environments.

Except for studies evaluating photoperiodic control of flowering plants, most horticultural research focused on plant growth-responses to LEDs have used a constant spectral environment throughout the day, and typically, during an entire crop cycle. However, dynamic control of LED-light quality can provide the opportunity to change the spectral environment overtime, which may be required to optimize growth and development throughout a plant's life cycle. Several studies have demonstrated that end-of-day (EOD) (i.e., light applied at the end of the photoperiod) far-red can be used as an effective non-chemical means to control plant morphology in a number of crops [36–42]. Moreover, short-term exposure to pre-dawn (i.e., light applied before the start of the photoperiod) or EOD light-quality treatments can have significant effects on plant growth and morphology [43–46]. Although the mechanisms that drive biomass increase under short exposure to PD or EOD-light are unknown, they may be related to hormonal changes that affect the circadian rhythm of plants and induce instantaneous changes in stomatal conductance and transpiration, which have been shown to strongly respond to light quality [15,47,48].

As stated by Mitchell and Stutte [26], there is no single light-quality recipe that serves all species and every stage of plant growth. However, a compromise between red and blue LEDs can typically drive photosynthesis and regulate vegetative growth of most plants. As suggested by Cope and Bugbee [20], it is likely that the optimal light spectrum for plant growth and development changes with plant age, as plants need to balance leaf area expansion (to maximize radiation capture) with stem elongation and reproductive growth. A thorough understanding of the energy balance needed by plants to regulate growth throughout their life cycle is essential to the development of LED light sources for plant applications. Furthermore, it is important to consider that plants grown indoors are typically exposed to a light spectrum that depends on the electric-lamp type used. In contrast, greenhouse-grown plants develop under broad-spectrum sunlight and sometimes receive supplemental lighting from a specific spectra provided by electric lamps. Thus, if LEDs are used to supplement sunlight, additional blue light may not be as critical as it seems to be for indoor production; that is because sunlight's broad spectrum contains significant amounts of blue light at midday, which may be sufficient for normal plant growth and development [49]. In addition, because supplemental lighting typically constitutes only a fraction of the total irradiance received by plants, mostly during light-limited periods, photomorphogenic and physiological disorders that have been reported for plants grown under narrowband lighting in growth chambers (see *Controlling physiological disorders*) are potentially less likely to occur in greenhouse production using narrowband supplemental lighting.

2.2. Controlling seasonality of flowering plants

Similar to growth and development, flowering responses to light quality are species- or cultivar-specific and are primarily determined by the duration of the continuous dark period within a day, also known as the critical night length [50]. Plants are typically classified into response groups

based on how that critical night length affects flower regulation. Day-neutral plants flower regardless of photoperiod, assuming other environmental and cultural factors are not limiting. Short-day (SD) plants flower most rapidly when uninterrupted dark periods are longer than some species-specific critical night length. In contrast, flower induction of long-day (LD) plants is most rapid when dark periods are shorter than a critical duration. Therefore, when the photoperiod is short, longer days (i.e., shorter nights) from day-extension lighting with electric lamps can induce flowering of LD plants or inhibit flowering of SD plants to enable vegetative growth. Similarly, night interruption (NI) or PD lighting can be effective at interrupting the dark period and thus, promoting LD photoperiodic responses [51,52]. However, NI has been shown to induce flowering in LD plant more effectively than day extension or PD lighting [50].

In addition to a critical night length, light quality is essential to control the seasonality of flowering plants. Red and far-red light-absorbing phytochromes are the primary photoreceptors that regulate flowering of photoperiodic species, although blue light, which is also weakly absorbed by phytochromes, has been shown to regulate flowering at higher intensities (e.g., 30 μ mol·m⁻²·s⁻¹) than the typical <2 μ mol·m⁻²·s⁻¹ required from red and/or far-red light [53–56].

In the floriculture industry, commercial growers typically extend or truncate the photoperiod to accurately schedule uniform flowering of most photoperiodic-sensitive species based on a predetermined market date (e.g., mother's day, Easter, Christmas). Because of their high far-red photon emission, incandescent light bulbs used to be the lamp of choice for low-intensity photoperiodic lighting. However, with the advancement of LEDs, incandescent bulbs were quickly replaced as photoperiodic lamps because of their short-life span, and more importantly, because they were being phased out of production in many countries due to their electrical inefficiency [57,58]. Compact fluorescent lamps are more energy efficient and longer lasting than incandescent bulbs. However, their spectra has little or no effect on regulating flowering [58]. The narrow bandwidth of LEDs makes precise control of light quality possible, which has significantly broadened our understanding of how different wavebands regulate flowering. Compared to incandescent bulbs, LEDs provide significant advantages such as reducing energy and maintenance costs, accelerating flowering, or preventing excessive stem elongation in some plant species.

In a coordinated greenhouse grower trial, Meng and Runkle [59] compared LED lamps emitting primarily red and far-red radiation with incandescent bulbs to create LDs with NI; the authors confirmed that LEDs were as effective as incandescent bulbs at regulating flowering of several herbaceous ornamental crops. However, research has shown that not all LED lamps are effective at regulating flowering; their effectiveness depends on their spectral composition. Craig and Runkle [60] found that a balanced combination of red and far-red radiation from LEDs promotes flowering of several LD plants. In contrast, red-enriched radiation with LEDs works best at delaying flowering in SD plants [61]. Furthermore, Meng and Runkle [62,63] reported that NI with low far-red radiation from LEDs may not be perceived as a LD; the authors suggested that LD plants can be classified into far-red-dependent and far-red-neutral varieties based on their flowering responses to far-red radiation. Meng and Runkle [62] also found that cool-white LEDs and warm-white LEDs have a similar effectiveness at regulating flowering than red or blue + red LEDs. Relatively few studies have explored the efficacy of green radiation at regulating photoperiodic flowering. Under SDs, NI or DE (day extension) with low or high intensity green LEDs were shown to inhibit flowering of SD plants [64-66]. However, similar to blue-light flowering responses, the degree of flowering regulation with green LEDs seems to depend on intensity and/or treatment duration, and are most

likely species-specific. Meng and Runkle [55] suggested that because green radiation can exert an inhibitory flowering effect in some species similar to that of low-intensity red light, a combination of green and red LEDs could be more effective at inhibiting flowering of SD plants than either waveband alone. Lastly, flowering responses to light quality also seem to be dependent on daily light integral (DLI), which refers to the cumulative number of photons within PAR received during a 24h period. Kohyama et al. [67] found that adding far-red to red + white radiation in NI promotes flowering of some ornamental species under a low DLI ($\leq 6 \mod \cdot m^{-2} \cdot d^{-1}$) but not under a DLI <12 mol·m⁻²·d⁻¹.

2.3. Controlling physiological disorders

The monochromatic nature of LEDs can lead to physiological disorders in some plant species or cultivars that are typically not present when plants are grown under broadband light. For example, intumescence, a cultivar-specific physiological disorder that is characterized by abnormal outgrowth of cells on plant surfaces (typically induced by abiotic stress), was first associated with a lack of ultraviolet (UV; 300 to 400 nm) and far-red radiation in the spectral environment [68,69]. Others have found that UV radiation can prevent intumescence development on susceptible cultivars of tomato (*Solanum lycopersicum*) and ornamental sweet potato (*Ipomoea batatas*) [70–72]. Similarly, far-red and/or blue light have been shown to mitigate intumescence injury in tomato and cowpea (*Vigna unguiculata*) in UV-deficient light environments [5,69,73–75]. Due to the damage in the photosynthetic tissue, intumescence not only impairs the physiological processes of plants, but also negatively affects the overall aesthetic quality of plant products, which is a significant concern with ornamental crops grown under sole-source lighting with narrowband LEDs.

As previously mentioned, red light alone can result in suboptimal growth and development of many plant species [8,10–12,14]. Research has shown that 100% red light can lead to physiological disorders that can result in undesirable stem elongation and/or deficient chlorophyll biosynthesis, leading to low photosynthetic rates due to a dysfunctional photosynthetic apparatus [15,76,77]. The mechanisms behind the suboptimal growth under monochromatic red light are not yet fully understood and seem to be species-specific, as some plants have been shown to produce higher biomass under 100% red light compared to a combination of wavelengths [75,78,79].

2.4. Reducing incidence of pest and disease pressure

Irradiating plants with specific wavebands of LEDs has potential for reducing pest pressure and suppressing plant disease in production environments, which could ultimately increase crop production efficiency by preventing crop losses. The role of light quality in plant disease resistance has been correlated with light-induced signaling pathways that interact with plant-defense regulatory mechanisms. Effects of light quality on secondary metabolite accumulation (e.g., flavonoids) have been associated with plant immunity, disease development, and insect interactions [80–82]. A large number of studies have reported increases in light-quality-induced secondary metabolite as means to increase nutritional attributes of plant products [83]. However, fewer studies have focused on evaluating the level of plant protection in response to light-induced, metabolite-based resistance.

Ultraviolet LEDs, namely those with peak wavelengths in the ultraviolet-B (UV-B; 320 to 290 nm) region of the spectrum, can effectively control powdery mildew caused by *Sphaerotheca*

aphanis in strawberry (*Fragaria* × ananassa) [84] and *Podosphaera pannosa* in rose [85]. Similarly, blue LEDs have been shown to inhibit the development of *Botrytis cinerea* in detached tomato leaves and, when used as PD and EOD treatments, can reduce incidence of black leaf mold (*Pseudocercospora fuligena*) in greenhouse-grown tomato [86,87]. Green LEDs have been proven to be effective for controlling strawberry anthracnose (*Glomerella cinglata*) [88], leaf spot disease (*Corynespora cassiicola*) in perilla (*Perilla frutescens*) [89], and cucumber anthracnose (*Colletotrichum orbiculare*) and gray mold (*Botrytis cinerea*) [90]. It has also been reported that red LEDs can induce resistance to powdery mildew caused by *Podosphaera pannosa* in roses [91], *Sphaerotheca fuliginea* in cucumber (*Cucumis sativus*) [92], and downy mildew in basil caused by *Peronospora belbahrii* [93].

The use of narrowband LEDs is also a promising approach for increasing the attractiveness, specificity, and adaptability of conventional insect traps. Adding UV, green, and/or yellow LEDs to insect traps has been shown to increase the capture efficacy of fungus gnats (*Bradysia difformis*), greenhouse whitefly (*Trialeurodes vaporariorum*), oriental fruit fly (*Bactrocera dorsalis*), biting midges (*Culicoides brevitarsis*), red flour beetle (*Tribolium castaneum*), sweet photo weevil (*Euscepes postfasciatus*), and cotton bollworm (*Helicoverpa armigera*), among others, compared to non-LED-supplemented traps [94–103].

A variety of factors can influence the effectiveness of light quality to reduce incidence of pest and disease pressure, including the specific peak wavelength of LEDs, light intensity, and time of exposure. However, with the advancement of LED technologies, there is an increasing interest in using light quality as an integral component of pest management programs that can reduce the dependence on environmentally hazardous pesticides. Although research has shown that LEDs can suppress some diseases and reduce pest pressure that are of economic importance in major crops, consideration should be placed to the indirect effects that applying this light-quality treatments will have on plant growth and development.

3. Reductions in energy consumption

The cost of electricity to provide electric light in controlled and semi-controlled (greenhouse) environments is high. In 2014, Nelson and Bugbee [104] published an economic analysis comparing electric costs of using multiple lighting technologies, including ten types of LED fixtures. The authors concluded that the cost per photon delivered from LEDs was higher than that of all traditional horticultural lamps (e.g., HPS, cool-white fluorescent, metal halide), and that at the time, the best HPS and LED fixtures had nearly identical efficiencies (μ mol·J⁻¹) [104]. More recently, Wallace and Both [105] compared the energy efficiency of various LED and HPS lamps and also concluded that the best HPS and LED fixtures had similar efficiency. However, electrical efficiency of LEDs continues to increase, and as the technology improves and the capital cost for purchasing LED equipment decreases, the cost per photon will likely continue to decrease. Moreover, if canopy photon capture efficiency is maximized, lighting system efficiency of LEDs can be significantly increased by capitalizing from "precision lighting".

3.1. Intracanopy lighting (ICL)

The relative coolness (i.e., low radiant heat output) of LED surfaces allows for high flexibility

in lamp placement and resulting light distribution within plant canopies. The ability to focus radiation close to plant canopies means that less energy is needed to achieve target PPFs than if a hot light-source is located further away from the crop surface. In an effort to increase the efficiency of irradiation by allowing direct light into the inner canopy of crop stands, Frantz et al. [31,106] performed initial proof-of-concept studies with ICL using 15-watt fluorescent lamps; the authors demonstrated that by maintaining irradiance of the inner foliar canopy above the light-compensation point, ICL-grown cowpea could yield 50% of the edible biomass using only 10% of the total input energy compared to traditional top lighting. Subsequently, when LEDs became readily available for research, Massa et al. [107] validated previous ICL studies using LED "lightsicles" that were individually energized at different vertical planes to keep pace with plant growth. Others have confirmed that ICL with LEDs can prevent a decrease in photosynthesis and premature senescence of lower-canopy leaves grown with sole-source lighting [107] or supplemental lighting [108–111]. Moreover, Gómez and Mitchell [112] reported significant energy savings from supplemental lighting when using ICL with LEDs compared to HPS lamps. In contrast, Dueck et al. [108] reported an increase in energy consumption when growing tomatoes with intracanopy supplemental lighting with LEDs. However, the higher energy consumption was attributed to the higher heating requirements with LEDs compared to HPS, as 'waste' thermal energy from HPS lamps typically helps offset winter heating costs in greenhouses [113].

3.2. Targeted lighting

Because 'waste' heat is removed remotely from the photon-emitting surface of LEDs, lamps can be placed close to crop surfaces without overheating or scorching plants. Moreover, because LEDs and their fixtures can be designed to cast narrow beams of light, targeted lighting can be applied by selectively switching on LEDs positioned directly above individual plants as they grow. Poulet et al. [21] reported that targeted, close-canopy lighting of lettuce using red and blue LEDs reduced energy consumption per unit dry mass by 32 or 50% compared to total coverage sole-source lighting using either broadband LEDs or red + blue LEDs, respectively.

3.3. Dynamic control of LEDs

An underutilized property of LED fixtures is their ability to precisely control PPF with dimming in response to the environment or to certain physiological parameters. As described by van Iersel [114], controlling the intensity of the light output of LEDs can be accomplished using one of two methods: (1) current control or pulse width modulation (i.e., control of the frequency at which LEDs are turned on and off; typically thousands of times per second); or (2) duty cycle control (i.e., fraction of time the LEDs are energized during each on/off cycle).

Pinho et al. [115] evaluated dynamic lighting as a way to control LED supplemental lighting; their system automatically compensated for variation of sunlight PPF at plant canopy level. The authors used an on-off switching algorithm in order to maintain a constant PPF with LEDs and reported a 20% reduction in energy consumption compared to HPS lamps [115]. Similarly, Clausen et al. [116] and Schwend et al. [117] reported 25% and 21% reduction in energy consumption, respectively, when sensor-based dynamic LED lighting was adjusted based on the environment. More recently, van Iersel and Gianino [118] demonstrated that by adjusting the duty cycle of LEDs

based on the ability of plants to use light efficiently, an adaptive LED light controller can reduce the energy costs of supplemental LED lighting by preventing the PPF at canopy level from dropping below a user-defined threshold. In practice, their system allows for supplemental lighting with LED fixtures to automatically provide more light when there is little sunlight and dim as the amount of sunlight increases [118]. Early trials with this adaptive system showed that energy consumption can be reduced by 60% with only a 10% decrease in crop biomass, as compared to timer-controlled LED fixtures [119]. In a separate set of studies, van Iersel et al. [120,121] focused on adjusting PPF based on the physiological properties of crops, rather than on changing light intensities. They showed that a biofeedback system that relies on a chlorophyll fluorometer and a quantum sensor to measure the quantum yield of photosystem II and PPF, respectively, can determine the electron transport rate, compare that value to a user-defined threshold, and then change the light output of the LED light (either by changing the duty cycle or current) to maintain a range of different electron transport rates in a variety of species [120,121]. Similarly, Carstensen et al. [122] used a remote-sensing approach with a spectrophotometer to sense the dynamics of chlorophyll fluorescence emission from a plant canopy; the authors developed a model that appears to be indicative of the light-use efficiency and light-induced stress of plants [122]. As shown in these studies, dynamic control of LED lighting can help optimize energy efficiency and plant productivity with LEDs.

4. Future of LEDs

4.1. Vertical farms (VFs)

Commercial VFs produce high-value plant products in multi-tiered, high-density growing systems. As suggested by others [123], LEDs are adequate candidates for sole-source photosynthetic lighting in VFs because fixtures typically have low power density per unit growth area (kW·m⁻²) and can deliver high light intensities with low radiant heat delivered to crops. Initial efforts to produce high-value crops in warehouse-based plant factories used water-cooled HPS lamps; however, the high-energy consumption needed to produce with HPS lamps negated economic viability [26]; follow-up research used fluorescent lamps, which became standard in controlled environments [124]. However, LEDs are now widely used in VFs in Asia and are gaining popularity in other countries, where commercial VFs produce a variety of leafy greens, young plants, and low-profile fruit crops. Kozai et al. [125] includes a comprehensive review of the of the many potential applications of LEDs in urban agriculture. Akiyama and Kozai [126] described the impact of LED fixture design (lamp and plant spacing) on the spatial distributions of PPF in a simulated VF. Ibaraki [127] showed that depending on canopy structure, LEDs can be used to control the direction of light and reduce the distance between lamps and plants, thus maximizing light-use efficiency in terms of irradiance $(W \cdot m^{-2})$ and PPF (µmol·m⁻²·s⁻¹). According to Hayashi [128], improvements in cost reduction, energy efficiency, quality, intensity, and flexibility of LED fixtures have driven VF research in Japan, the Netherlands, England, Taiwan, South Korea, and the U.S. In addition, future projects are targeting applied research to support relevant VF concepts in the Middle East, Central and South America, and Africa. Currently, the VF industry in North America is considered to be in its initial stage, with many entrepreneurs and growers investing in different lighting technologies given the lack of an acceptable business model or standard method of implementing LED technologies [129]. However, some expect that the increasing number of horticultural-grade LED manufacturers will

establish models to help improve production efficiency with standardized light-quality formulas and suggested methods for minimizing production costs [130]. One critical aspect to consider is the cost-effectiveness of VF, particularly when used to produce food crops. Most Asian and European countries that have successfully adopted VF with LEDs have land and/or environmental limitations for producing high-quality fresh food, which, coupled with food-safety concerns, justify the high sale-value in those regions of the world. However, research has shown that although some U.S. consumers are willing to pay premium prices for locally-grown produce, the average consumer is hesitant to purchase costly food grown in VFs [131]. Moreover, Yano et al. [132] showed that consumers believe that LEDs could negatively affect the nutritional attributes and overall taste desirability of plant products. There is a need to improve public perception about VF in an effort to establish a reliable consumer base that will drive the industry forward.

4.2. Space farming

The development of LED-based plant growth systems has been supported by NASA since the late 1980s for research in the International Space Station (ISS), to evaluate bioregenerative life-support systems, and to support future colonies on the Moon and Mars [133,134]. The first use of LEDs to grow plants in space in 1995 [135] paved the way for the development of the Vegetable Production Chamber (VEGGIE), which has demonstrated the feasibility of supporting a space garden in the ISS [136,137]. Mitchell et al. [138] estimated that up to 50 m² of cropping area are needed to sustain one crewmember on a mission, which highlighted a challenging energetic cost for the NASA Biomass Production Chamber [139]. In this context, LEDs play a key role at enabling energy-affordable food production in controlled environments intended for life support in space [21,107,112,140]. Furthermore, the small size of LEDs contribute to reducing the equivalent system mass of a lighting system, which can attenuate the overall cost of a space mission [141]. Another attractive feature of LEDs for space applications is that their long lifetime and reliability can significantly reduce maintenance costs and astronaut labor requirements for plant growth systems [142]. In addition, the solid-state electronics of LEDs ensure safety and affordable risk management strategies that are highly important in manned space missions [2]. The influence of the space-flight environment on plant growth has been highlighted in several studies [143–148], which indicate that there is a critical need to conduct research that will support the goal of providing efficient plant-based bioregenerative life support systems in extreme environments (e.g., altered gravity, ionizing radiations, ultradian rhythms). The implementation of LEDs in the ISS laboratories allows evaluations of important questions in fundamental biology aiming at improving our knowledge about plant production in space [149,150].

4.3. Off-grid plant production

Improvements in robustness and cost reduction of LEDs have made access to electric lighting a reality for rural communities that used to solely depend on fuel-based lighting [151]. The low-energy requirement of LEDs in combination with photovoltaics has led to the development of solar-powered LED systems, which may offer significant opportunities for off-grid agricultural applications [152].

Conflict of interest

All authors declare no conflicts of interest in this paper.

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